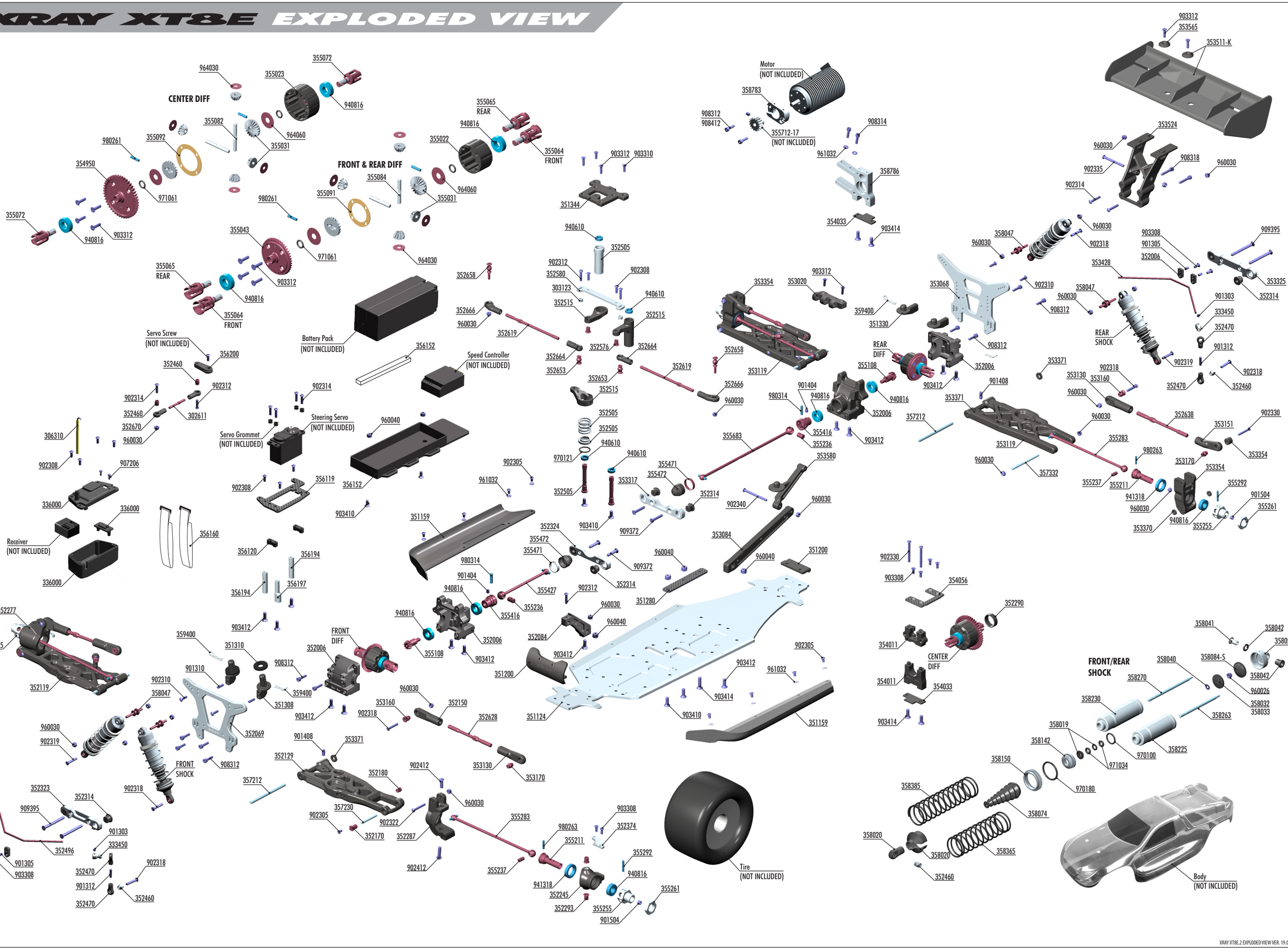XRAY XT8E EXPLODED VIEW