

Before You Begin: Identify the two sides of the bumper supports (they are NOT interchangable) by finding the "L" & "R" designations shown in the

illustrration above. The side marked with an "L" is the left side of the vehicle as if you were sitting in the vehicle looking out of the windshield while the "R" is the right. The orientation of the rear bumper is based off of the RPM logo. It should read right-side up and the position of the logo should be on the upper right side looking at it from the rear of the truck

Installation: Thread 4 of the included buttonhead screws through the bumper and in to the bumper supports. *Caution: Do not over-tighten the screws!* Once both bumper supports are screwed on to the rear bumper, thread the bumper supports on to the rear bumper mount using the remaining 4 screws through the holes marked "A" in the illustration (it is highly recommended to use the *RPM* Rear Bumper Mount #80902 or #80905). Holes marked "B" are for the optional Mud Flap Kit (RPM #81012).

**Notes:** Due to the flexible nature of the rear bumper and supports, some slight tweaking of the bumper may be necessary to align it parallel with the body. You may also tweak the stock rear body mounts for a better alignment as well.