



Code : SEA 388

ASSEMBLY MANUAL





Specifications:

Wingspan 71 inches.
Length 152.7cm 60 inches.
Wing area 64 sq.dm 992 sq.in.
Weight 5.8 kg 12.8 lbs.
Engine 35 - 40cc.
Motor 180; 3000-3500watt; ESC 80A-120A; Lipo 12s 3300-4200mAh.
Radio7 channels 8 servos.

INTRODUCTION

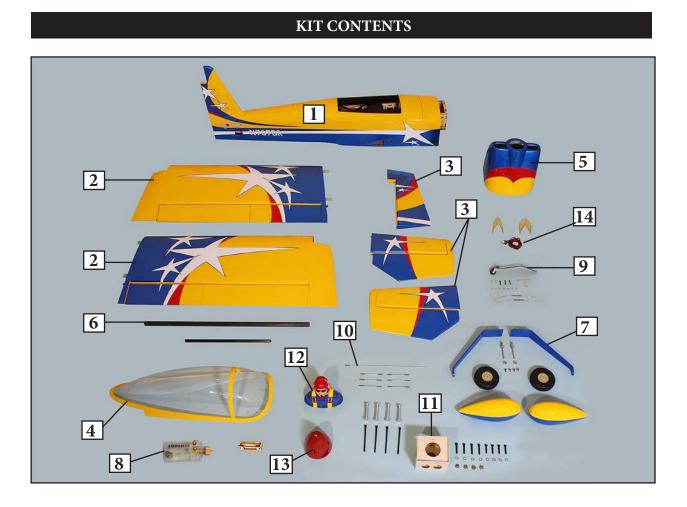
Thank you for choosing the **RV-8 ARF 35-40cc** ARTF by **SG MODELS**. The **RV-8 ARF 35-40cc** was designed with the intermediate/advanced sport flyer in mind. It is a semi scale airplane which is easy to fly and quick to assemble. The airframe is conventionally built using balsa, plywood to make it stronger than the average ARTF, yet the design allows the aeroplane to be kept light. You will find that most of the work has been done for you already. The motor mount has been fitted and the hinges are pre-installed. Flying the **RRV-8 ARF 35-40cc** is simply a joy.

This instruction manual is designed to help you build a great flying aeroplane. Please read this manual throughly before starting assembly of your **RV-8 ARF 35-40cc** Use the parts listing below to indentify all parts.

WARNING

Please be aware that this aeroplane is not a toy and if assembled or used incorrectly it is capable of causing injury to people or property. WHEN YOU FLY THIS AEROPLANE YOU ASSUME ALL RISK & REPONSIBILITY.

If you are inexperienced with basic R/C flight we strongly recommend you contact your R/C supplier and join your local R/C model Flying Club. R/C Model Flying Clubs offer a variety of training procedures designed to help the new pilot on his way to successful R/C flight. They will also be able to advise on any insurance and safety regulations that may apply.



KIT CONTENTS

SEA388 RV-8 ARF 35-40cc

- 1. Fuselage
- 2. Wing set (2)
- 3. Tail set (2)
- 4. Canopy
- 5. Cowling
- 6. Wing tube
- 7. landing gear
- 8. Fuel tank
- 9. Tail wheel
- 10. Pushrod
- 11. Ep Motor box
- 12. Pilot

- 13. Spinner
- 14. Wing tips bulbs

ADDITIONAL ITEMS REQUIRED

- \Box 35-40cc gasoline engine.
- □ Computer radio 7 channel with 8 servos.
- Glow plug to suit engine.
- $\Box \qquad \text{Propeller to suit engine } 20x8-21x10.$
- Protective foam rubber for radio system.

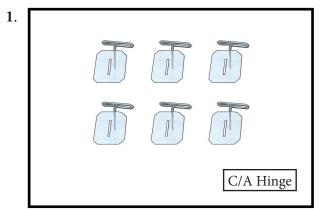
TOOLS & SUPPLIES NEEDED

- Thin cyanoacrylate glue.
- Medium cyanoacrylate glue.
- \Box 30 minute epoxy.
- \Box 5 minute epoxy.
- Hand or electric drill.
- Assorted drill bits.
- □ Modelling knife.
- Straight edge ruler.
- \Box 2mm ball driver.
- Phillips head screwdriver.
- □ 220 grit sandpaper.
- \Box 90° square or builder's triangle.
- □ Wire cutters.
- ☐ Masking tape & T-pins.
- ☐ Thread-lock.
- □ Paper towels.

HINGING THE FLAP

Note : The control surfaces, including the ailerons, elevators, and rudder, are prehinged with hinges installed, but the hinges are not glued in place. It is imperative that you properly adhere the hinges in place per the steps that follow using a high-quality thin C/A glue.

Carefully remove the aileron from one of the wing panels. Note the position of the hinges.



Remove each hinge from the wing panel and flap and place a T-pin in the center of each hinge. Slide each hinge into the aileron until the T-pin is snug against the aileron. This will help ensure an equal amount of hinge is on either side of the hinge line when the flap is mounted to the wing panel.

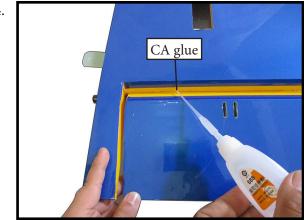
T-pin T-pin Hinge

2.

Slide the wing panel on the flap until there is only a slight gap. The hinge is now centered on the wing panel and flap. Remove the Tpins and snug the flap against the wing panel. A gap of 1/64" or less should be maintained between the wing panel and flap. Deflect the flap and completely saturate each hinge with thin C/A glue. The flap front surface should lightly contact the wing during this procedure. Ideally, when the hinges are glued in place, a 1/64" gap or less will be maintained throughout the lengh of the flap to the wing panel hinge line.

NOTE: The hinge is constructed of a special material that allows the C/A to wick or penetrate and distribute throughout the hinge, securely bonding it to the wood structure of the wing panel and flap.

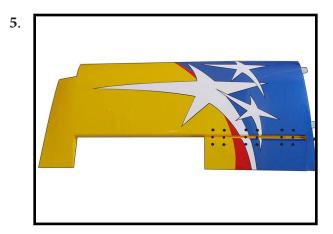




Turn the wing panel over and deflect the flap in the opposite direction from the opposite side. Apply thin C/A glue to each hinge, making sure that the C/A penetrates into both the flap and wing panel.

Using C/A remover/debonder and a paper towel, remove any excess C/A glue that may have accumulated on the wing or in the flap hinge area. Repeat this process with the other wing panel, securely hinging the flap in place.

After both flap are securely hinged, firmly grasp the wing panel and flap to make sure the hinges are securely glued and cannot be pulled out. Do this by carefully applying medium pressure, trying to separate theM flap from the wing panel. Use caution not to crush the wing structure.



Note : Work the aileron up and down several times to "work in" the hinges and check for proper movement.

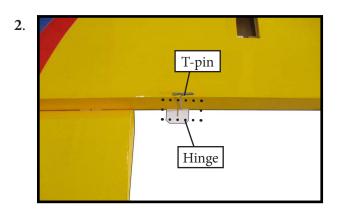
HINGING THE AILERON

Note : <u>The control surfaces, including the ailer</u><u>ons, elevators, and rudder, are prehinged with</u><u>hinges installed, but the hinges are not glued in</u><u>place. It is imperative that you properly adhere</u><u>the hinges in place per the steps that follow us-</u><u>ing a high-quality thin C/A glue.</u>

Carefully remove the aileron from one of the wing panels. Note the position of the hinges.



Remove each hinge from the wing panel and aileron and place a T-pin in the center of each hinge. Slide each hinge into the wing panel until the T-pin is snug against the wing panel. This will help ensure an equal amount of hinge is on either side of the hinge line when the aileron is mounted to the aileron.

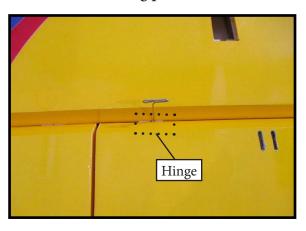


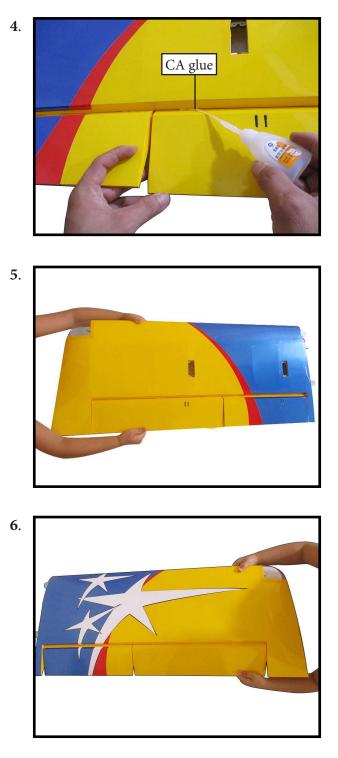
Slide the wing panel on the aileron until there is only a slight gap. The hinge is now centered on the wing panel and aileron. Remove the T-pins and snug the aileron against the wing panel. A gap of 1/64" or less should be maintained between the wing panel and aileron.

Deflect the aileron and completely saturate each hinge with thin C/A glue. The ailerons front surface should lightly contact the wing during this procedure. Ideally, when the hinges are glued in place, a 1/64" gap or less will be maintained throughout the lengh of the aileron to the wing panel hinge line.

NOTE : The hinge is constructed of a special material that allows the C/A to wick or penetrate and distribute throughout the hinge, securely bonding it to the wood structure of the wing panel and aileron.





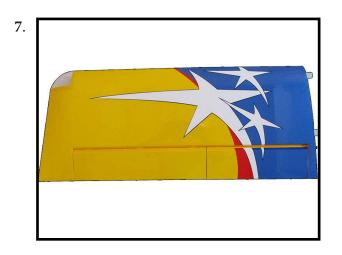


Turn the wing panel over and deflect the aileron in the opposite direction from the opposite side. Apply thin C/A glue to each hinge, making sure that the C/A penetrates into both the aileron and wing panel.

Using C/A remover/debonder and a paper towel, remove any excess C/A glue that may have accumulated on the wing or in the aileron hinge area.

Repeat this process with the other wing panel, securely hinging the aileron in place.

After both ailerons are securely hinged, firmly grasp the wing panel and aileron to make sure the hinges are securely glued and cannot be pulled out. Do this by carefully applying medium pressure, trying to separate the aileron from the wing panel. Use caution not to crush the wing structure.

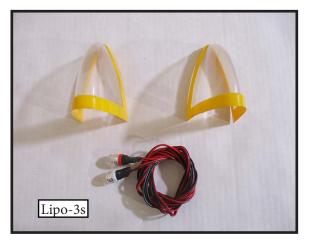


Note : Work the aileron up and down several times to "work in" the hinges and check for proper movement.

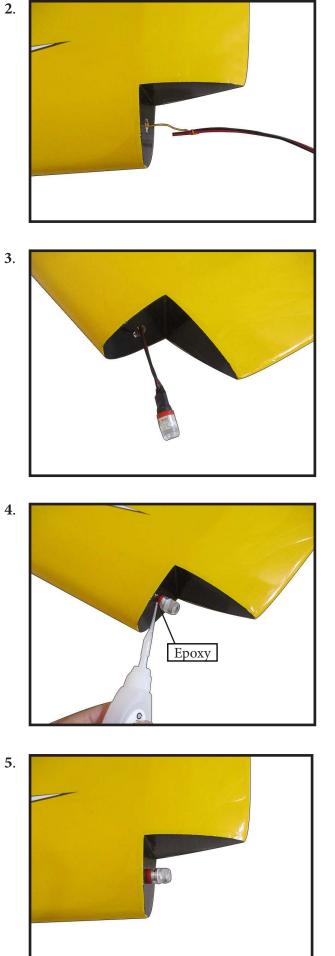
WING TIP BULBS

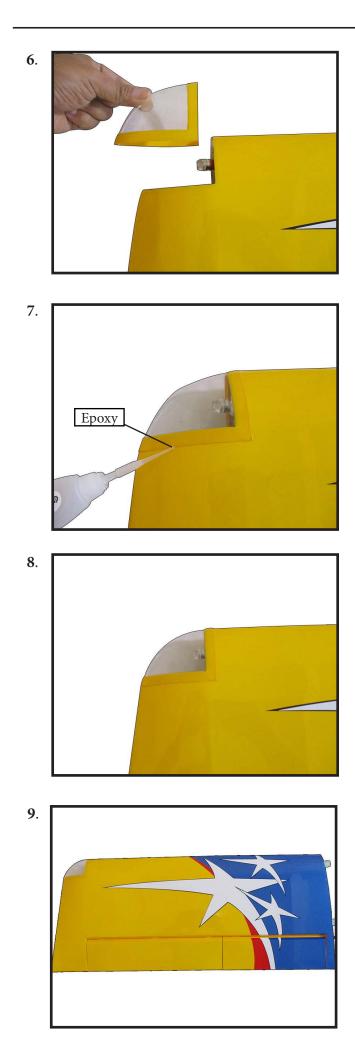
Please see below pictures.

1.



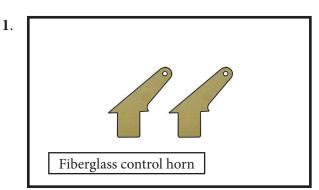
The green light for right wing tip, and the red light for left wing tip. They are designed to operate on voltages 12 volts. Connect four lights into switch circuit so that optional the different flashes mode.



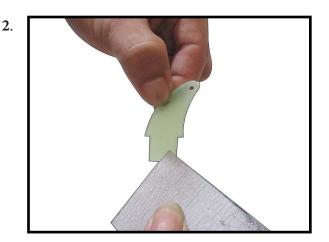


INSTALL THE AILERONS CONTROL HORN

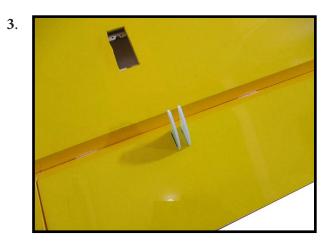
Locate the aileron control horns. The taller control horn is used for the ailerons, and the shorter horn for the flaps.



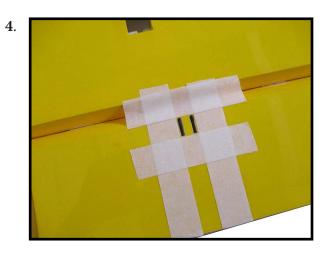
Use sandpaper to scuff the bottom of the aileron and flap control horns. Use a paper towel and isopropyl alcohol to remove any oils or debris from the control horns.



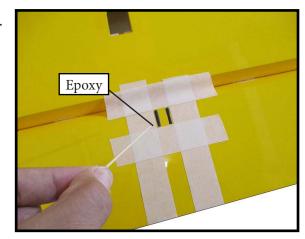
Check the fit of the control horns to the aileron and flap. They should rest flush against the control surface as shown.



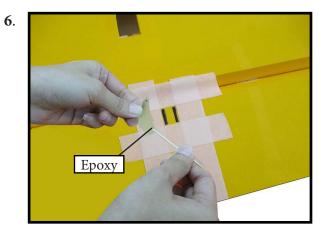
Place low-tack tape 1/32 inch (1mm) from the control horn slot. This will prevent epoxy from getting on the control surface when the control horns are glued in place.



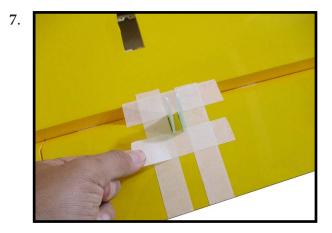
Remove the control horns from the control surfaces. Apply epoxy to the slot in the aileron and flap. Make sure the epoxy gets into the slot for a good bond between the surfaces and control horn.



Apply epoxy to the area of the control horns that fist into the slots. Use enough epoxy so the control horns will be fully bonded to the fied surfaces.

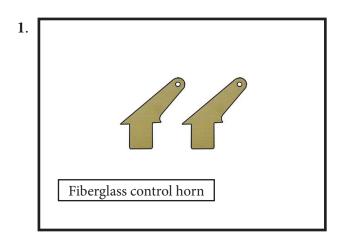


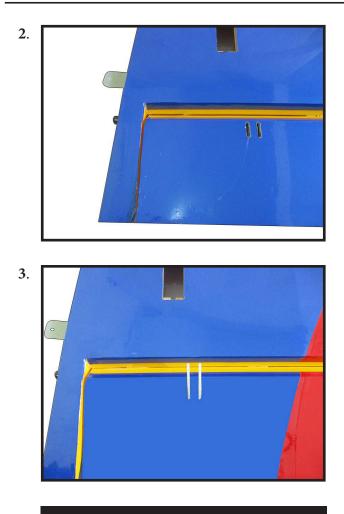
Before the epoxy fully cures, remove the tape from around the control horn. This will allow the epoxy to flow around the control horn, creating a small filet between the control horn and surface for a filshed look and secure bond.



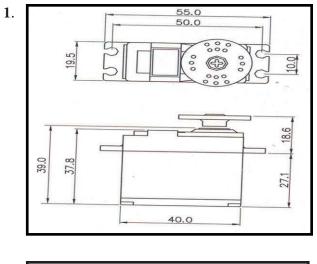
INSTALL FLAP CONTROL HORN

TInstall the flap control horn using the same method as same as the aileron control horns.





INSTALLING THE AILERON SERVOS



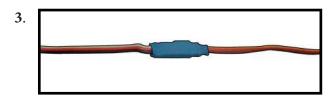


Minimum servo spec. Torque : 333.00 oz-in (23.98 kg-cm) @ 6.0V; oz-in (29.02 kg-cm) @ 7.4V

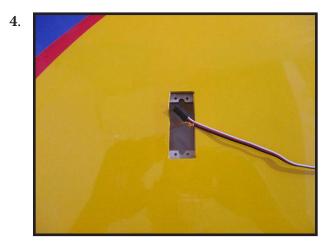
Install the rubber grommets and brass collets onto the aileron servo. Test fit the servo into the aileron servo mount.

Because the size of servos differ, you may need to adjust the size of the precut opening in the mount. The notch in the sides of the mount allow the servo lead to pass through.

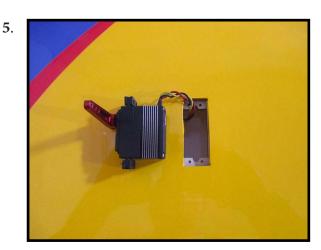
Use dental floss to secure the connection so they cannot become unplugged.

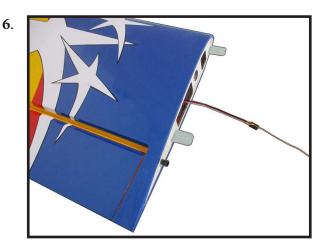


Using a small weight (Weighted fuel pickup works well) and thread, feed the string through the wing as indicated.

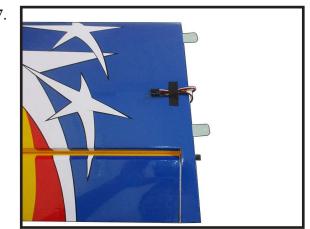


Attach servo lead to the aileron servo. Attach the string to the servo lead and carefully thread it though the wing. Once you have thread the lead throught the wing, remove the string so it can use for the other servo lead.



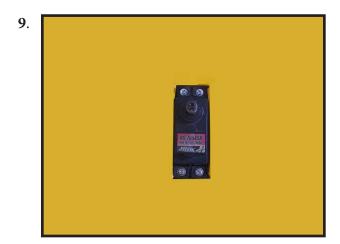


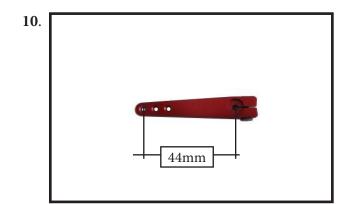
Tape the servo lead to the wing to prevent it from falling back into the wing.



Reinstall the servo into the servo mount and secure the servo inplace using the wood screws provided with you radio system.







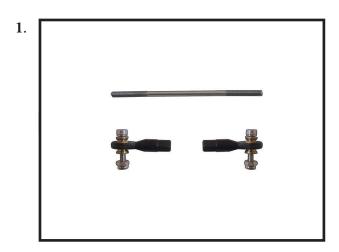


Repeat the procedure for the other wing half.

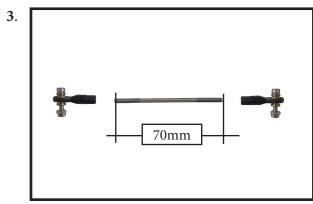
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INSTALLING THE AILERON PUSHROD

Please study images below.





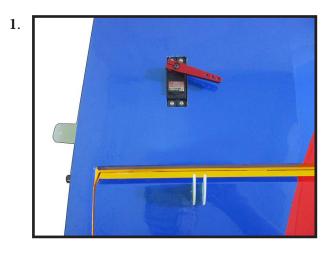






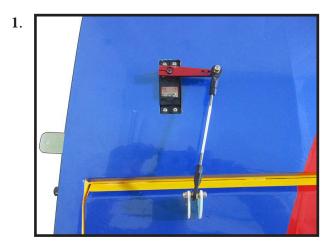
INSTALLING THE FLAP SERVO

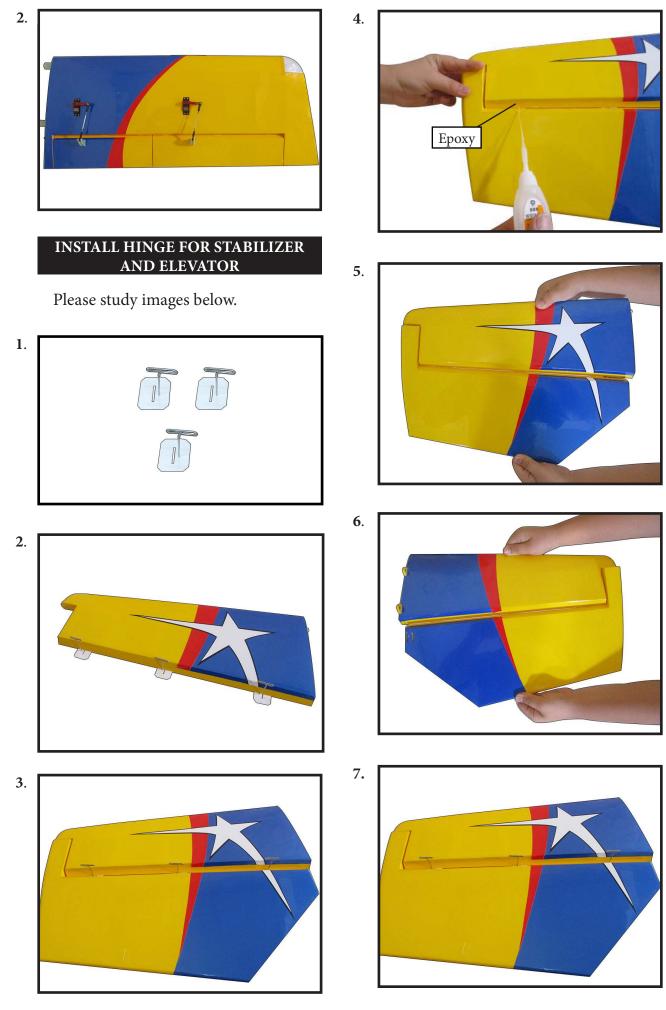
Repeat the procedure for the flap servo.



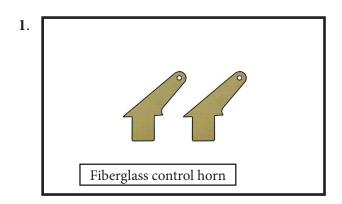
INSTALLING THE FLAP PUSHROD

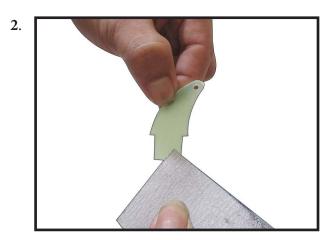
Repeat the procedure for the aileron pushrod.

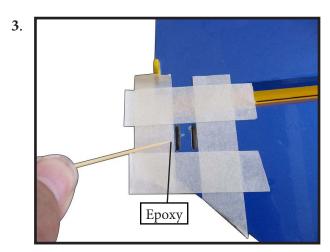


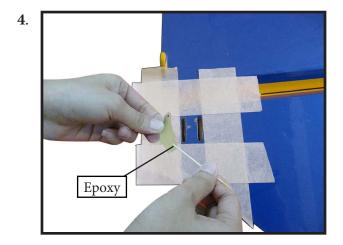


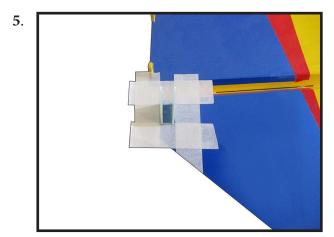
INSTALL ELEVATOR CONTROL HORN

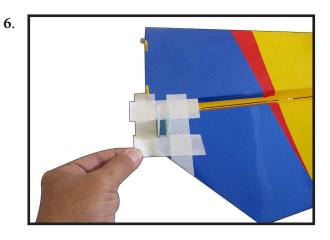


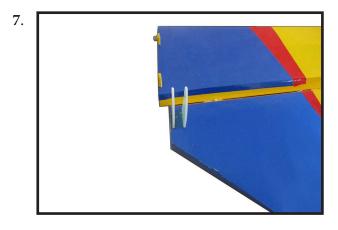






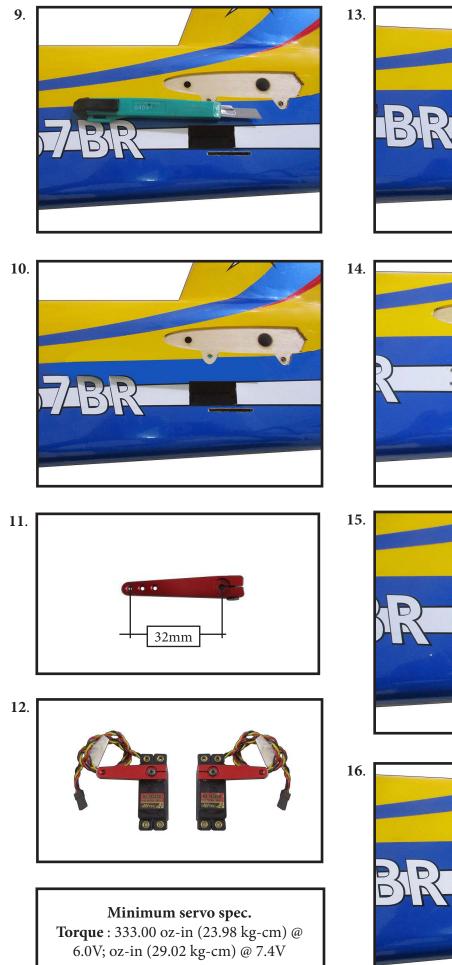






You can cut horizontal and vertical tail holes, please see the image below.





4.

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INSTALL HINGE FOR RUDDER AND FIN

Please study images below.

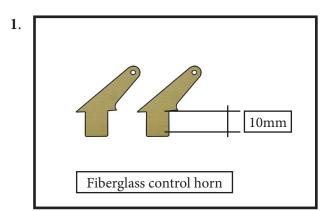


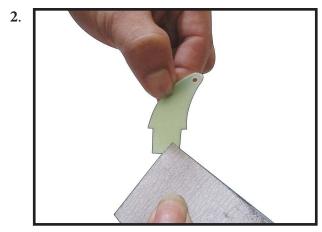




4.

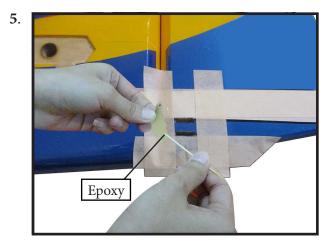
INSTALL RUDDER CONTROL HORN

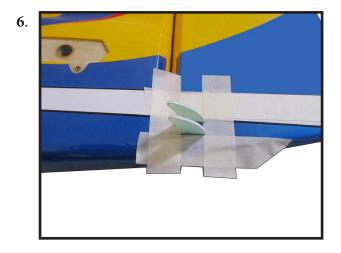


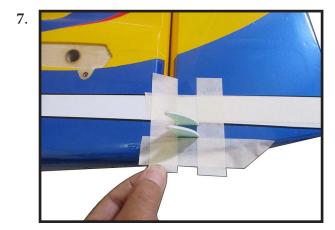


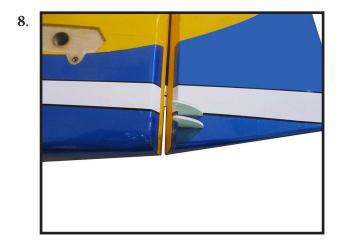


4.



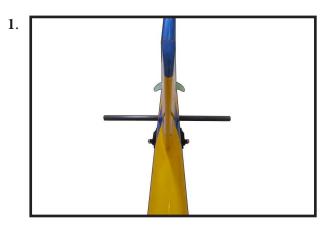


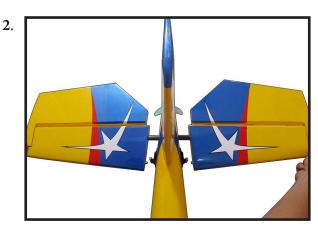


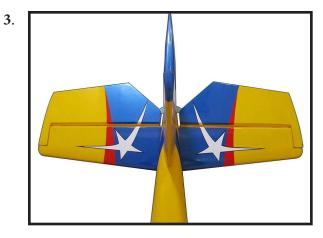


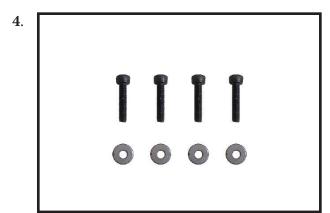
HORIZONTAL TAIL INSTALLATION

Please study images below.



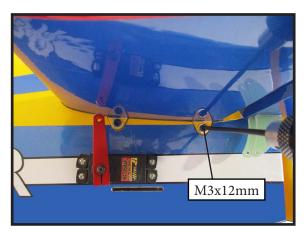






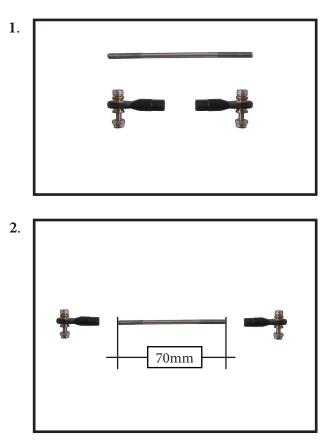




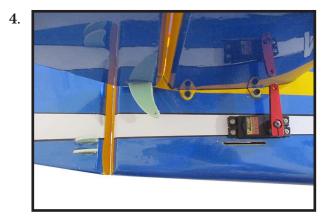


ELEVATOR PUSHROD INSTALLATION

Please study images below.







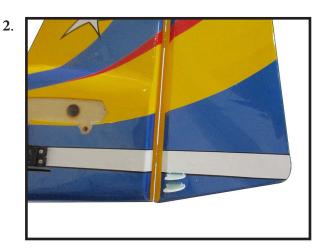


INSTALL RUDDER CABLE AND SERVO

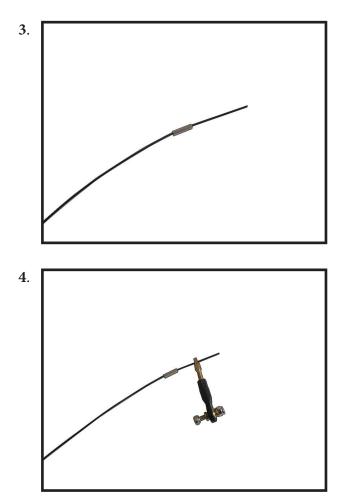
NOTE : servos arm is not provided from manufacturer.

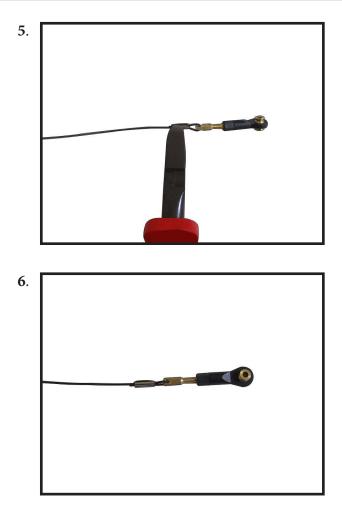


Tape the rudder balance tab to the top leading edge of the vertical fin in the neutral position as shown. This ensures the rudder is straight when the cables are attached.



Thread the rudder cable through a brass swage tube, then the threaded co pler, and back through the brass swage tube on both sides. Pull light tension on the cable through the coupler on both sides as shown.





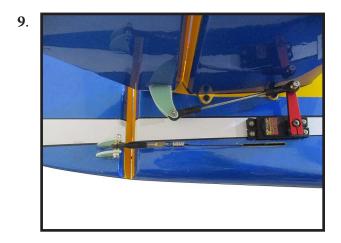
Loop the cable back through the brass swage tube and tighten the second loop through the brass swage tube as shown.



Crimp the brass tube with a crimping tool or pliers.

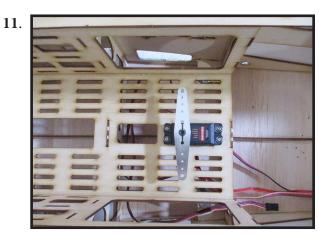


Cut off excess cable as shown.









Feed one rudder cable through the pre installed cable exit tube in the rear of the fuse toward the front of the fuse. Repeat for other side.

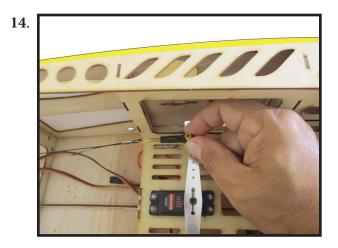
12.

Thread cable through brass swage tube.

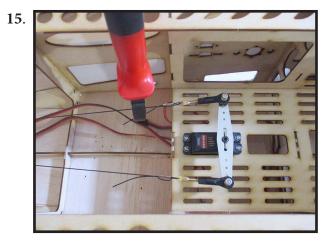


Thread cable through the threaded coupler hole, and back through the brass swage tube as shown.

Loop the cable back through the brass swage tube and pull tight.



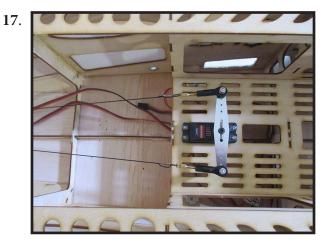
Crimp the brass swage tube with a crimping tool or pliers.



Cut off excess cable as shown.

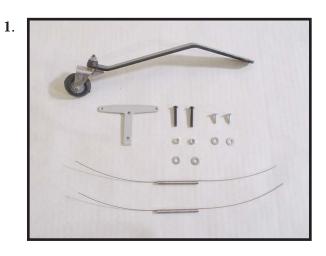


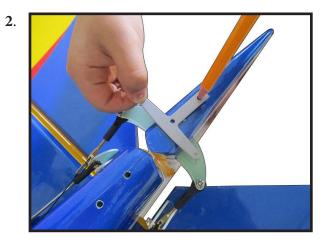


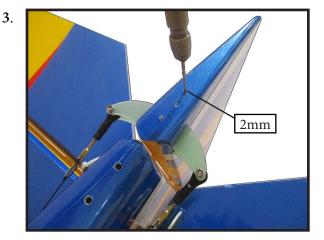


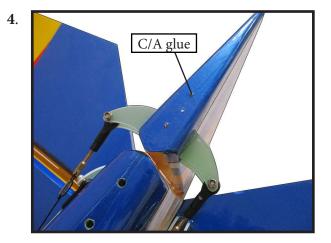
TAILWHEEL INSTALLATION

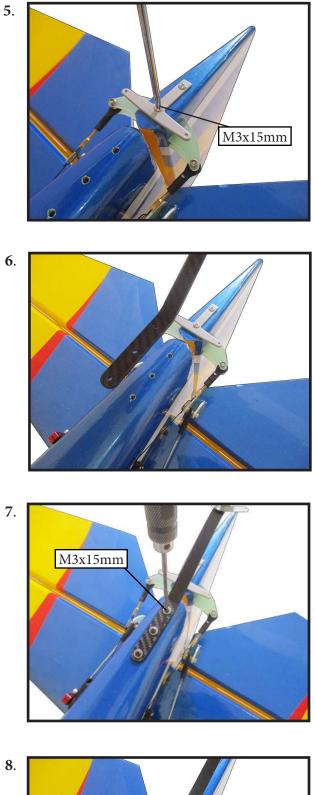
Locate items necessary to install tailwheel.



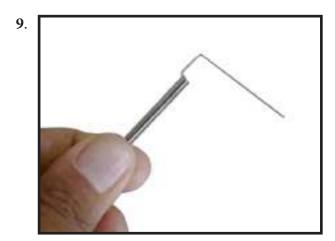
















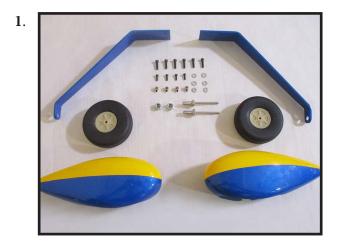


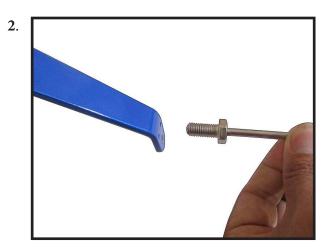
RV-8 ARF 35-40cc



INSTALLING THE MAIN LANDING GEAR TO FUSELAGE

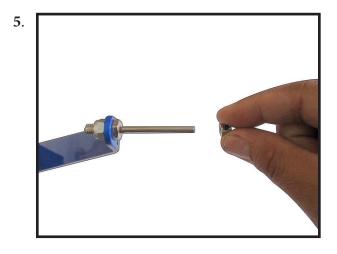
Please study images below.

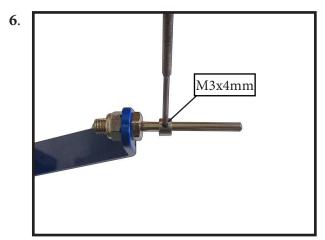


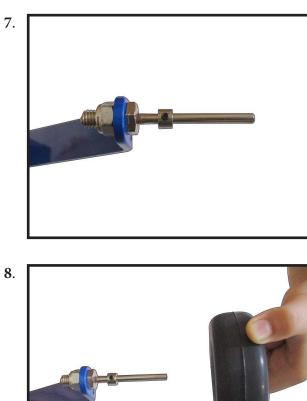






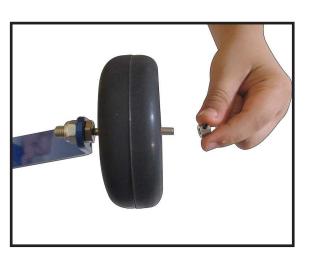




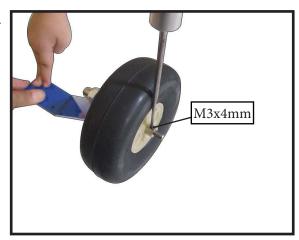




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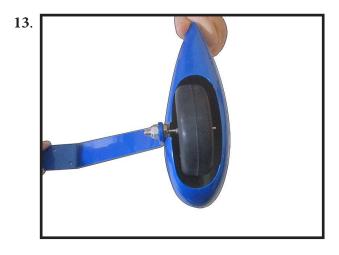


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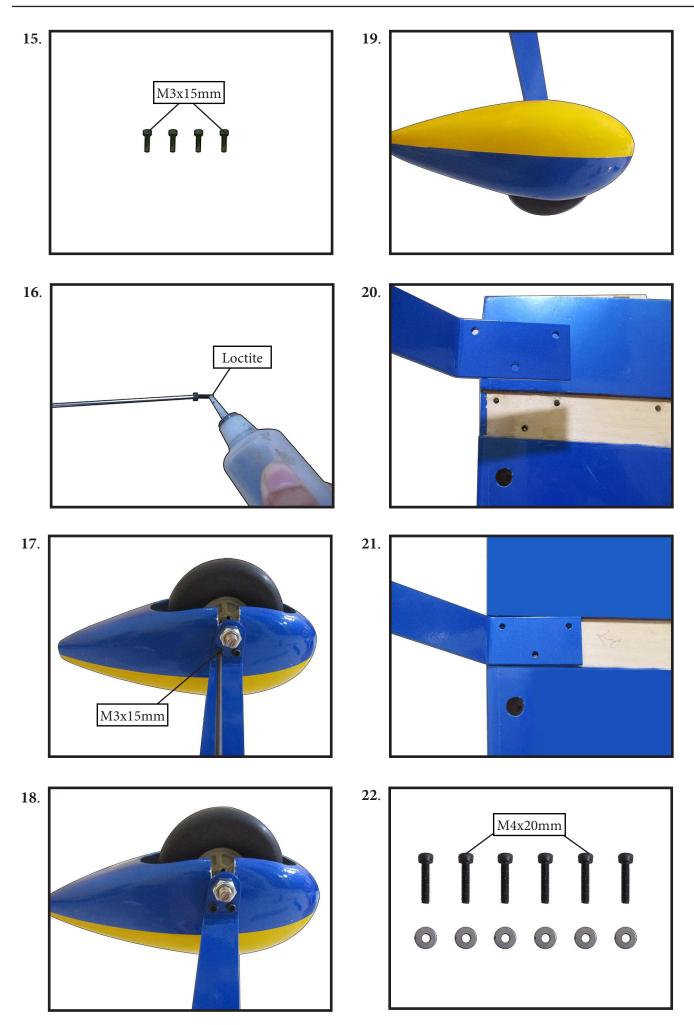


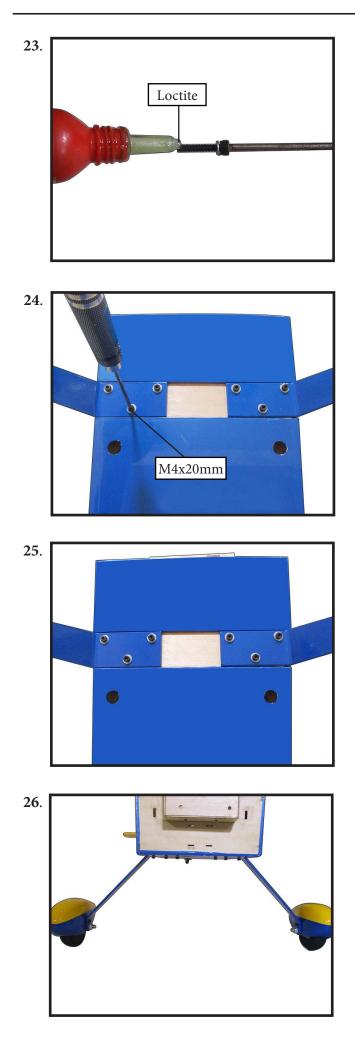






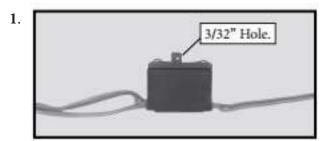


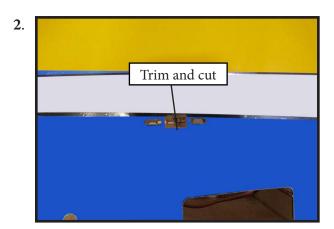


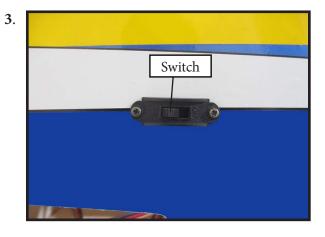


INSTALLING THE RECEIVER SWITCH

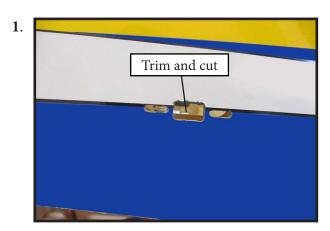
Install the switch into the precut hole in the side, in the fuselage.

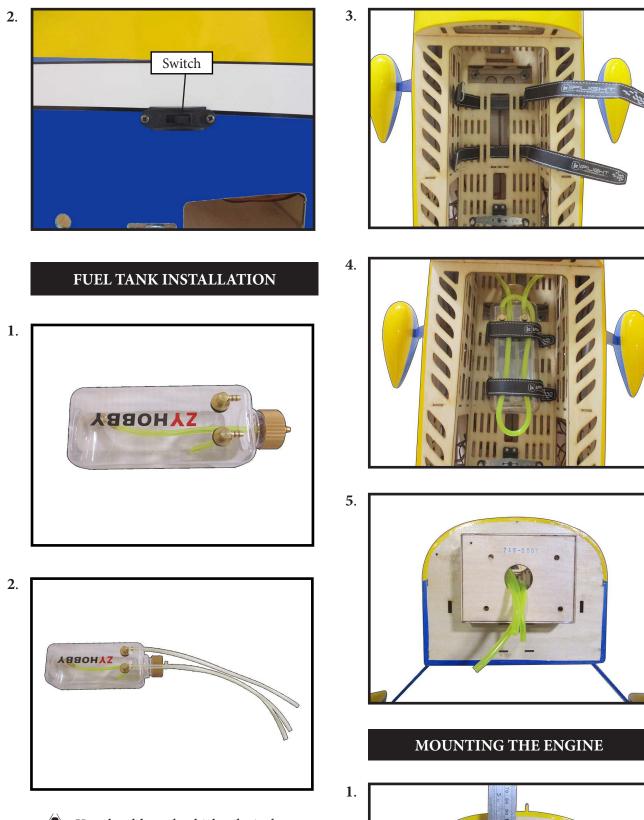






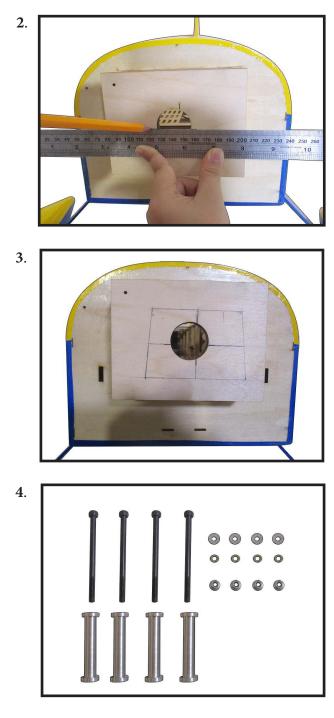
INSTALLING THE ENGINE SWITCH



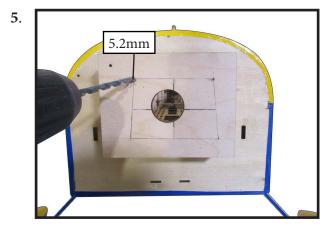


You should mark which tube is the vent and which is the fuel pickup when you attach fuel tubing to the tubes in the stopper. Once the tank is installed inside the fuselage, it may be difficult to determine which is which.

Slide the fuel tank into the fuselage. Guide the lines from the tank through the hole in the fiewall.



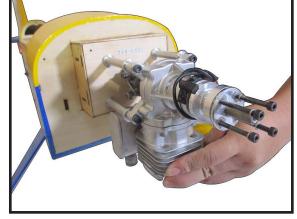
Use a 5.2mm bit to drill the engine mounting holes.

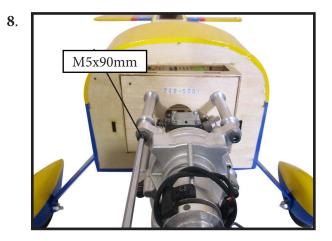


Remove mounting template from firewall. Firewall shown with mounting holes drilled ready for engine mounting.

6.

7.





Tighten mounting bolts and secure engine to firewall.



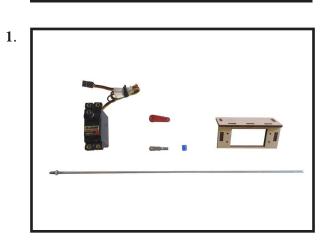
The fire wall has the location for the throttle pushrod tube (pre-drill).

Slide the pushrod tube in the firewall and guide it through the fuel tank mount. Use medium C/A to glue the tube to the firewall and the fuel tank mount.

Connect the Z-bend in the 450mm throttle pushrod to the outer hole of the carburetor arm.

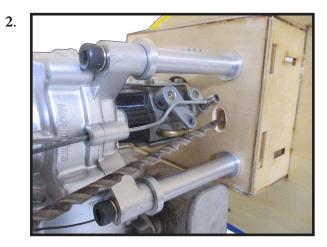
Slide the throttle pushrod wire into the tube. Position the engine between the mounts. Use four M4x30mm machine screws to secure the engine to the mount as shown.

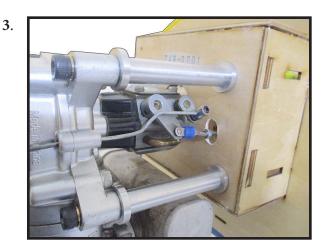
THROTTLE SERVO INSTALLATION



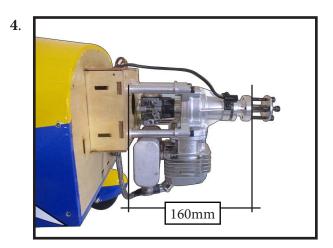
Use a 1/4" bit to drill a pushrod exit hole in the firewall in line with the engine carburetor throttle arm.

Assemble ball link to threaded end of pushrod.

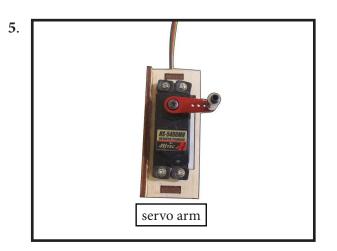




Attach throttle pushrod to the carburetor throttle arm with the ball link.



Install adjustable servo connector in the servo arm as same as picture below:



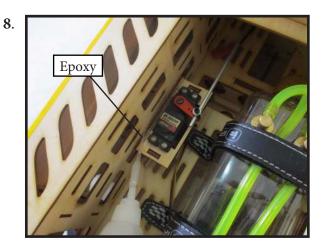
Install throttle servo into servo mount ing tray



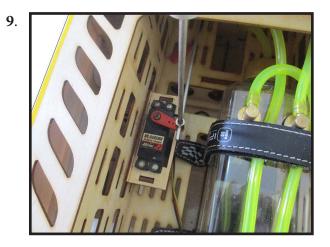
Reinstall the servo horn by sliding the connector over the pushrod wire. Center the throttle stick and trim and install the servo horn perpendicular to the servo center line.

7.



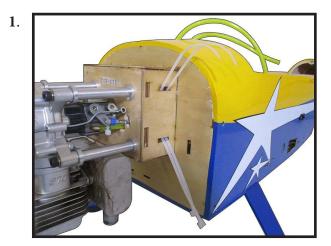


Move the throttle stick to the closed position and move the carburetor to closed. Use a 2.5mm hex wrench to tighten the screw that secures the throttle pushrod wire. Make sure to use threadlock on the screw so it does not vibrate loose.

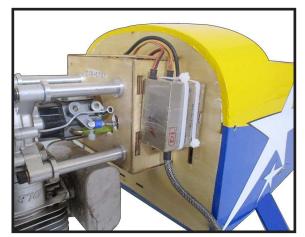


IGNITION INSTALLATION

I Thread nylon tie through mounting holes.



2.

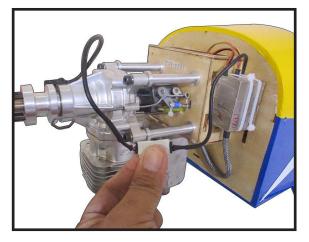


Connect ignition module to pickup line of engine. Secure with Safety Clip, safety wire, tape or other method. Ensure the plugs will not come apart from vibration or light tension.

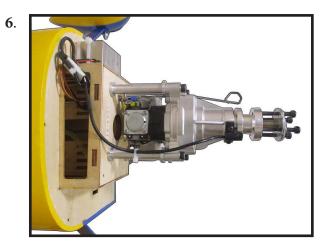
Secure ignition wire with nylon ties as necessary.

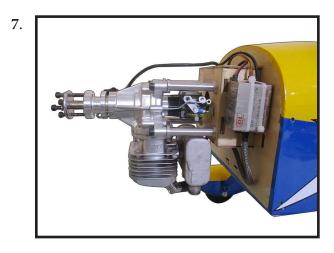
3.

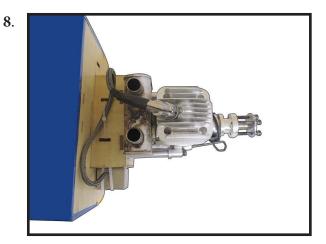
4.





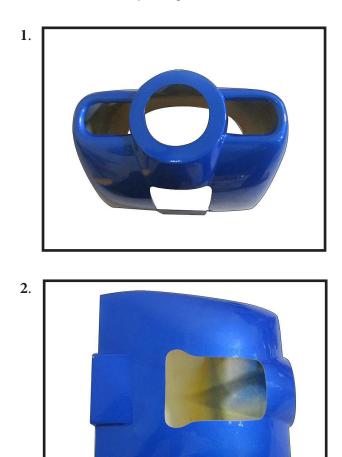




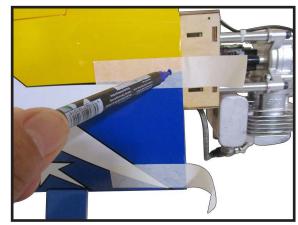


COWLING

Please study images below.



Tape the cowl to the fuselage using low-tack tape.



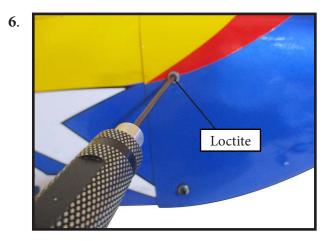


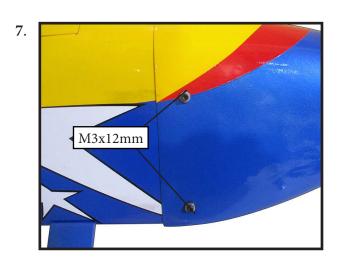
Use a drill and drill bit to drill the holes for the cowl mounting screws. Make sure the cowl position is correct before drilling each hole.

5.



Install the muffler and muffler extension onto the engine and make the cutout in the cowl for muffler clearance. Connect the fuel and pressure lines to the carburetor, muffler and fuel filer valve. Secure the cowl to fuselage using the M3x12mm socket head screws.Putting a small length of silicon fuel tube under the head of the screw helps with vibration.







9.



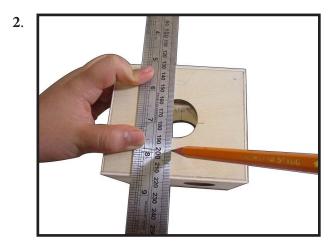
ELECTRIC POWER CONVERSION

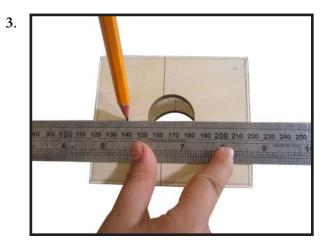
Locate the items neccessary to install the electric power conversion included with your model.

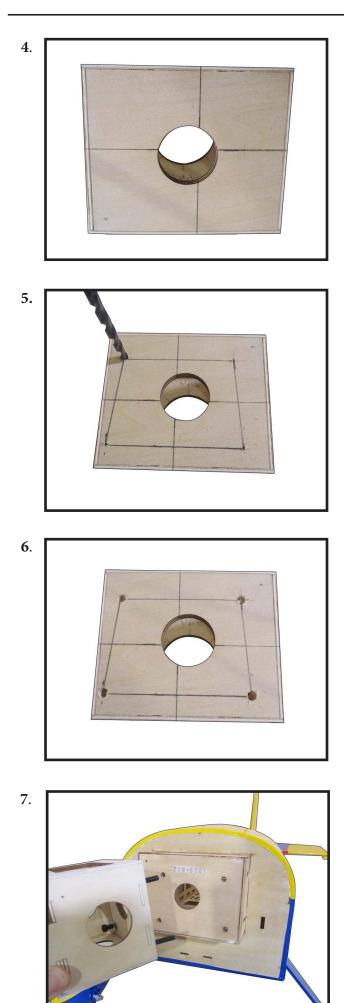


Recommend the items necessary to install the electric power conversion parts included with your model.

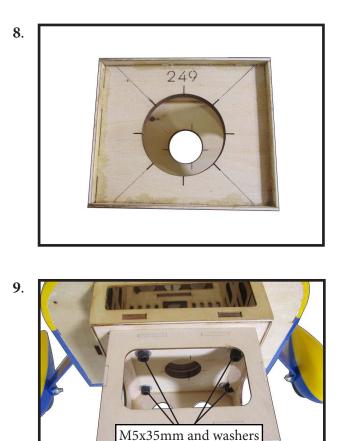
- Motor: 180cc 195 KV
- Propeller: 27 x 10
- ESC: 80-120A
- 12S- 14S Lipo





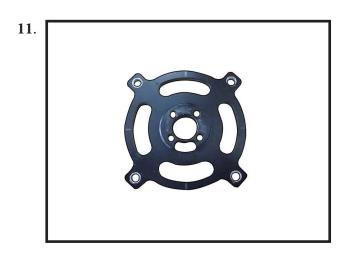


Attach the electric motor box to the firewall centered with the cross lines drawn on the electric motor box and firewall. Using M5x35mm to secure the motor box to the firewall. Please see pictures below.

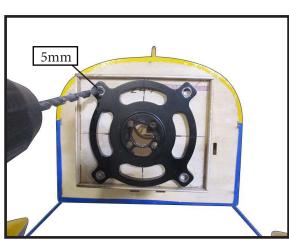


Attach the motor to the front of the electric motor box using four 4mm blind nut, four M5x35mm hex head bolts to secure the motor. Please see picture shown.

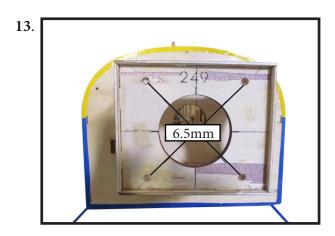




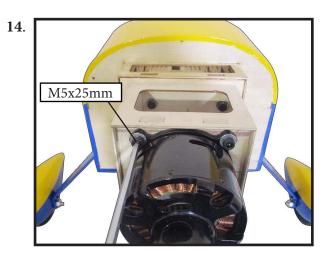
12.

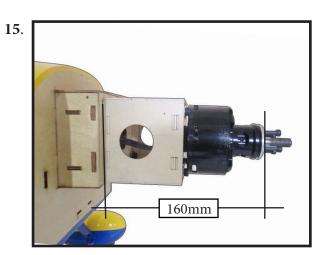


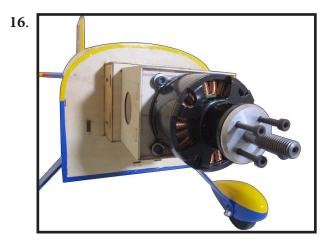
Then, use 5mm drill bit to enlarge the holes on the electric motor box.



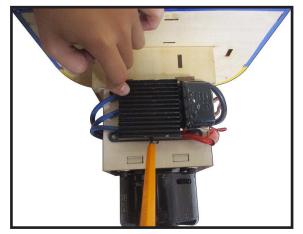
Attach the motor mount to the front of the electric motor box using four 6.5mm blind nut, four M5x25mm hex head bolts to secure the motor. Please see picture shown.



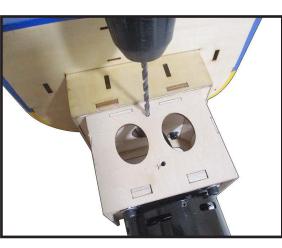




Attach the speed control to the side of the motor box using two-sided tape and tie wraps. Connect the appropriate leads from the speed control to the motor. Make sure the leads will not interfere with the operation of the motor. 17.



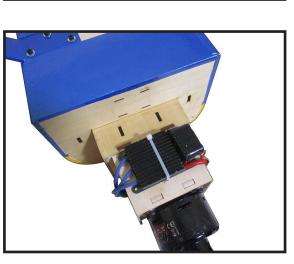
18.



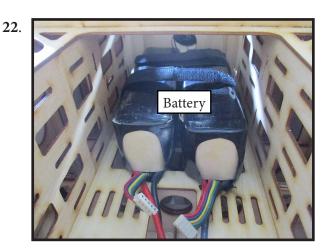
19.



20.







INSTALLING THE SPINNER

Install the spinner backplate, propeller and spinner cone.



The propeller should not touch any part of the spinner cone. If it does, use a sharp modeling knife and carefully trim away the spinner cone where the propeller comes in contact with it.



INSTALLATION PILOT AND CANOPY

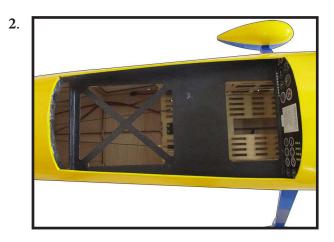
Locate items necessary to install pilot and canopy.

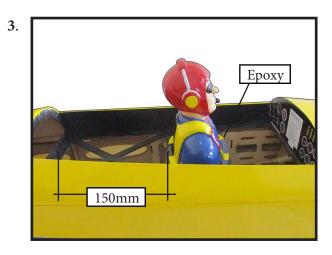


A scale pilot is included with this ARF. The Pilot included fitting well to the cockpit. (or you can order others scale pilot figures made by SG Models. They are available at SG Models distributors.)

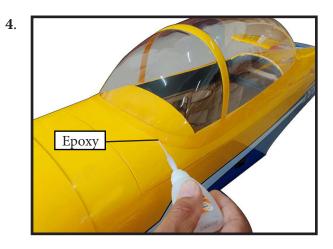
If you are going to install a pilot figure, please use a sanding bar to sand the base of the figure so that it is flat.

Position the pilot figure on the canopy floor as show. Locate the oval shaped on the canopy floor and remove the covering. Use epoxy to glue this into the base of the pilot figure and glue the cockpit panel in place with C/A glue, please see pictures as shown.





Epoxy canopy onto the fuselage. Trace around the canopy and onto the fuselage using a epoxy.

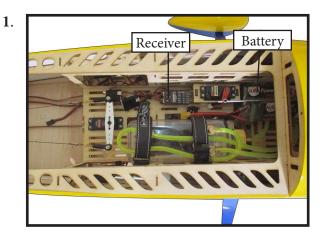


INSTALLING THE BATTERY-RECEVER

Plug the servos leads and the switch lead into the receiver. Plug the battery pack lead into the switch also.

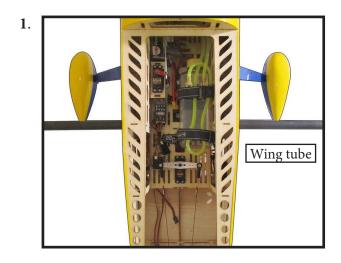
Wrap the receiver and battery pack in the protective foam rubber to protect them from vibration.

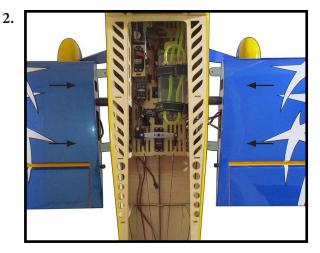
Route the antenna in the antenna tube inside the fuselage and secure it to the bottom of fuselage using a plastic tape.

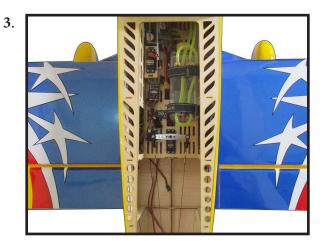


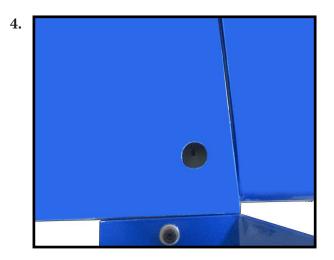
ATTACHMENT WING - FUSELAGE

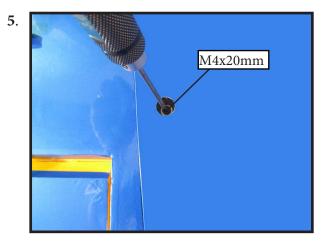
Attach the aluminium tube into fuselage.

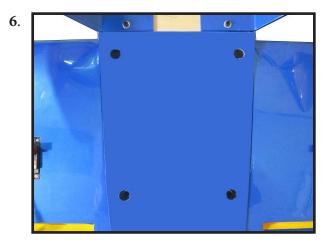












APPLY THE DECALS

1) If all the decals are precut and ready to stick. Please be certain the model is clean and free from oily fingerprints and dust. Position decal on the model where desired, using the photos on the box and aid in their location.

2) If all the decals are not precut, please use scissors or a sharp hobby knife to cut the decals from the sheet. Please be certain the model is clean and free from oily fingerprints and dust. Position decal on the model where desired, using the photos on the box and aid in their location.

BALANCING

1) It is critical that your airplane be balanced correctly. Improper balance will cause your plane to lose control and crash. THE CENTER OF GRAV-ITY IS LOCATED <u>120MM</u> BACK FROM THE LEADING EDGE OF THE WING AT THE WING ROOT.

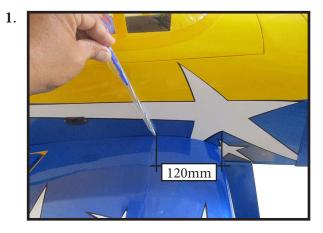
2) Mount the wing to the fuselage. Place a piece of masking tape on the top of each wing 88mm back from the leading edge at the wing root.

3) With the model inverted, place your fingers on the masking tape and carefully lift the plane. This is the point at which your model should balance for your first flights. Later, you may wish to experiment by shifting the balance up to 120mm forward or back to change the flying characteristics. Moving the balance forward may improve the smoothness and arrowlike tracking, but it may then require more speed for take off and make it more difficult to slow down for landing. Moving the balance aft makes the model more agile with a lighter and snappier "feel". In any case, please start at the location we recommend.

*If possible, first attempt to balance the model by changing the position of the receiver battery and receiver. If you are unable to obtain good balance by doing so, then it will be necessary to add weight to the nose or tail to achieve the proper balance point.

With the wings attached to the fuselage, all parts of the model installed (ready to fly), and empty fuel tanks, hold the model at the marked balance point with the stabilizer level.

Lift the model. If the tail drops when you lift, the model is "tail heavy" and you must add weight* to the nose. If the nose drops, it is "nose heavy" and you must add weight* to the tail to balance.



CONTROL THROWS

Ailerons: High Rate : Up : 80 mm Down : 80 mm Low Rate : Up : 40 mm Down : 40 mm

Elevator:

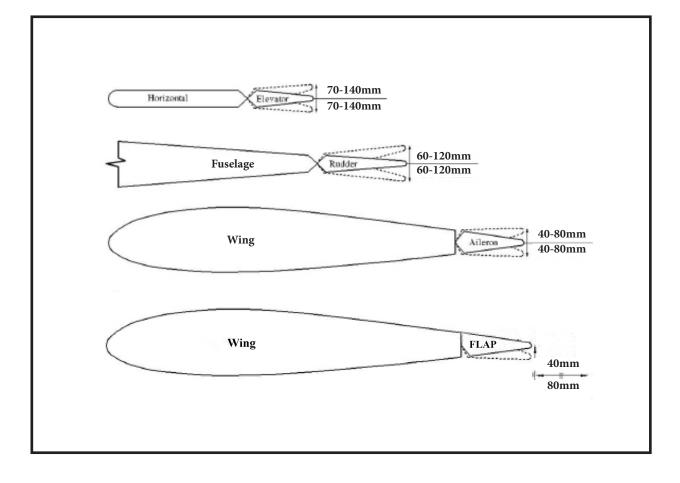
High Rate : Up : 140 mm Down : 140 mm Low Rate : Up : 70 mm Down : 70 mm Rudder: High Rate : Right : 120 mm Left : 120 mm Low Rate : Right : 60 mm Left : 60 mm

:

Mid : 40mm Full : 80mm

Flap:

38



FLIGHT PREPARATION

Check the operation and direction of the elevator, rudder, ailerons and throttle.

□ A) Plug in your radio system per the manufacturer's instructions and turn everything on.

 \square B) Check the elevator first. Pull back on the elevator stick. The elevator halves should move up. If it they do not, flip the servo reversing switch on your transmitter to change the direction.

 \Box C) Check the rudder. Looking from behind the airplane, move the rudder stick to the right. The rudder should move to the right. If it does not, flip the servo reversing switch on your transmitter to change the direction.

 \square D) Check the throttle. Moving the throttle stick forward should open the carburetor barrel. If it does not, flip the servo reversing switch on your transmitter to change the direction.

 \square E) From behind the airplane, look at the aileron on the right wing half. Move the aileron stick to the right. The right aileron should move up and the other aileron should move down. If it does not, flip the servo reversing switch on your transmitter to change the direction.

PREFLIGHT CHECK

□ 1) Completely charge your transmitter and receiver batteries before your first day of flying.

□ 2) Check every bolt and every glue joint in the **RV-8 ARF 35-40cc** to ensure that everything is tight and well bonded.

 \Box 3) Double check the balance of the airplane. Do this with the fuel tank empty.

 \Box 4) Check the control surfaces. All should move in the correct direction and not bind in any way.

 \Box 5) If your radio transmitter is equipped with dual rate switches double check that they are on the low rate setting for your first few flights.

 \Box 6) Check to ensure the control surfaces are moving the proper amount for both low and high rate settings.

□ 7) Check the receiver antenna. It should be fully extended and not coiled up inside the fuselage.

□ 8) Properly balance the propeller. An out of balance propeller will cause excessive vibration which could lead to engine and/or airframe failure.

We wish you many safe and enjoyable flights with your RV-8 ARF 35-40cc.

If you have any queries, or are interested in our products, please feel free to contact us

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