(used with AD65, AD66, AD67 Speed Epoxy Resin)



according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Revision date: 11-05-2021 (Supersedes version 2 dated 12-06-2019 Supersedes version 1 dated 01-11-2017) Version: 3.0 Pages 6

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form HARDENER
Product name: SPEED EPOXY
Product code: AD65, AD66, AD67

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture : Component for modelling adhesive

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Supplier

Deluxe Materials Ltd., Unit 12 & 13, Cufaude Business Park, Cufaude Lane, Bramley, Hampshire, RG26 5DL United Kingdom

Email: john@deluxematerials.com

1.4. Emergency telephone number

Emergency number: +44(0)1256 883944 office hours only

: CareChem 24x7 : EUROPE: +44 1235 239670 | USA: +1 202 464 2554 | CANADA - +1 800 579 7421 (Toll Free)| ASIA - +65 3158 1074 | MOROCCO - +44 1235 239671 | REST OF THE WORLD - +44 1865 407333 (English only)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 2 H315
Serious eye damage/eye irritation, Category 2 H319
Skin sensitisation, category 1B H317
Hazardous to the aquatic environment — Chronic Hazard, Category 3 H412

Full text of H statements : see section 16

Adverse physicochemical, human health and environmental effects

Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful to aquatic life with long lasting effects.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



GHS07

Signal word (CLP) : Warning

Hazard statements (CLP) : H315 - Causes skin irritation.

H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation.

H412 - Harmful to aquatic life with long lasting effects.

: P261 - Avoid breathing fume, gas, mist, spray, vapours.

P264 - Wash hands thoroughly after handling.

P280 - Wear protective gloves/protective clothing/eye protection/face protection. P321 - Specific treatment (see supplemental first aid instruction on this label). P333+P313 - If skin irritation or rash occurs: Get medical advice/attention. P337+P313 - If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

No additional information available

Precautionary statements (CLP)

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

(used with AD65, AD66, AD67 Speed Epoxy Resin)

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Revision date: 11-05-2021 (Supersedes version 2 dated 12-06-2019 Supersedes version 1 dated 01-11-2017) Version: 3.0 Pages 6



3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide	(EC-No.) 701-196-7 (REACH-no) 01-2120118957-46- XXXX	84 - 94	Skin Sens. 1B, H317 Aquatic Chronic 3, H412
2,4,6-tris(dimethylaminomethyl)phenol	(CAS-No.) 90-72-2 (EC-No.) 202-013-9 (EC Index-No.) 603-069-00-0 (REACH-no) 01-2119560597-27- XXXX	6 - 16	Acute Tox. 4 (Oral), H302 Skin Irrit. 2, H315 Eye Irrit. 2, H319

Full text of H-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : IF exposed or concerned: Get medical advice/attention.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash

occurs: Get medical advice/attention.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and

easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

First-aid measures after ingestion : Rinse mouth out with water. Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide. Sand/earth.

Unsuitable extinguishing media : Do not use water jet.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released. Carbon dioxide. Carbon monoxide. Nitrogen oxides.

5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained

breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Evacuate personnel to a safe area.

6.1.1. For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Do not breathe vapours.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information

refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment. Do not allow to enter drains or water courses.

6.3. Methods and material for containment and cleaning up

For containment : Dike for large spills.

Methods for cleaning up : Soak up with inert absorbent material (for example sand, sawdust, a universal binder, silica

gel). Keep in suitable, closed containers for disposal. Notify authorities if product enters

sewers or public waters.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

(used with AD65, AD66, AD67 Speed Epoxy Resin)

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Revision date: 11-05-2021 (Supersedes version 2 dated 12-06-2019 Supersedes version 1 dated 01-11-2017) Version: 3.0 Pages 6



SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Obtain special instructions before use. Do not

handle until all safety precautions have been read and understood. Wear personal

protective equipment. Avoid contact with skin and eyes.

Hygiene measures : Handle in accordance with good industrial hygiene and safety procedures. Wash

contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Emergency eye wash fountains and safety showers should be

available in the immediate vicinity of any potential exposure.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep container tightly closed. Keep cool. Store in original

container.

Incompatible materials : Acids. Amines. Strong oxidizing agents. Epoxy resins.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

Personal protective equipment:

Wear recommended personal protective equipment. Safety glasses. Gloves. Protective clothing. Insufficient ventilation: wear respiratory protection.

Hand protection:

Protective gloves

Eye protection:

Safety glasses with side shields

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

Personal protective equipment symbol(s):









Environmental exposure controls:

Avoid release to the environment.

Other information:

Always wash hands after handling the product. Avoid contact with skin, eyes and clothing. Contaminated work clothing should not be allowed out of the workplace. Handle in accordance with good industrial hygiene and safety practice. Immediately remove contaminated clothing or footwear. Keep away from food, drink and animal feeding stuffs. Remove all sources of ignition. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Colour : Colourless to pale yellow.

Odour
Odour
Codour threshold
Codour thre

11-05-2021 (Version: 3.0) EU - en 3/6

(used with AD65,AD66,AD67 Speed Epoxy Resin)

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Revision date: 11-05-2021 (Supersedes version 2 dated 12-06-2019 Supersedes version 1 dated 01-11-2017) Version: 3.0 Pages 6

Flash point : > 93.33 °C PMCC

Auto-ignition temperature : No data available

Decomposition temperature : No data available

Flammability (solid, gas) : Not applicable

Vapour pressure : No data available

Relative vapour density at 20 °C : No data available

Relative density : 1.13

Solubility : Immiscible with water.

Log Pow : No data available

Viscosity, kinematic : No data available

Viscosity, dynamic : 1000 - 1600 mPa·s

Explosive properties : No data available

Oxidising properties : No data available

Explosive limits : No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

10.5. Incompatible materials

Acids. alkalis. Oxidising agents. Amines. Epoxy resins.

10.6. Hazardous decomposition products

Carbon dioxide. Carbon monoxide. Sulphur oxides. Hydrogen sulfide.

SECTION 11: Toxicological information

11.1 Information on	toxicological effects

Acute toxicity (oral) : Not classified (Based on available data, the classification criteria are not met)

Acute toxicity (dermal) : Not classified (Based on available data, the classification criteria are not met)

Acute toxicity (inhalation) : Not classified (Based on available data, the classification criteria are not met)

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)

LD50 oral rat	1200 mg/kg
Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified (Based on available data, the classification criteria are not met)
Carcinogenicity	: Not classified (Based on available data, the classification criteria are not met)
Reproductive toxicity	: Not classified (Based on available data, the classification criteria are not met)
STOT-single exposure	: Not classified (Based on available data, the classification criteria are not met)
STOT-repeated exposure	: Not classified (Based on available data, the classification criteria are not met)
Aspiration hazard	: Not classified (Based on available data, the classification criteria are not met)

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Harmful to aquatic life with long lasting effects.

Acute aquatic toxicity : Not classified (Based on available data, the classification criteria are not met)

Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

12.2. Persistence and degradability

Gabepro® GPM-888

Persistence and degradability

Not readily biodegradable.

12.3. Bioaccumulative potential

No additional information available

11-05-2021 (Version: 3.0) EU - en 4/6

(used with AD65,AD66,AD67 Speed Epoxy Resin)

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Revision date: 11-05-2021 (Supersedes version 2 dated 12-06-2019 Supersedes version 1 dated 01-11-2017) Version: 3.0



Pages 6

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

Sewage disposal recommendations : Do not allow product to spread into the environment. Do not allow to enter drains or water

Product/Packaging disposal recommendations : Do not re-use empty containers. Dispose of in accordance with relevant local regulations.

SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

ADR	IMDG	IATA	ADN	RID
14.1. UN number				
Not regulated	Not regulated	UN 3334	Not regulated	Not regulated
14.2. UN proper shippin	g name			
Not regulated	Not regulated	Aviation regulated liquid, n.o.s. (Mercaptan- terminated polymer)	Not regulated	Not regulated
14.3. Transport hazard class(es)				
Not regulated	Not regulated	9	Not regulated	Not regulated
Not regulated	Not regulated		Not regulated	Not regulated
14.4. Packing group				
Not regulated	Not regulated	III	Not regulated	Not regulated
14.5. Environmental hazards				
Not regulated	Not regulated	Dangerous for the environment : No	Not regulated	Not regulated
No supplementary informatio	n available			

14.6. Special precautions for user

Overland transport

Not regulated

Transport by sea

Not regulated

Air transport

PCA Excepted quantities (IATA) : E1 PCA Limited quantities (IATA) : Y964 PCA limited quantity max net quantity (IATA) : 30kgG PCA packing instructions (IATA) : 964 PCA max net quantity (IATA) : 100L CAO packing instructions (IATA) : 964 CAO max net quantity (IATA) : 220L Special provisions (IATA) : A27 ERG code (IATA) : 9A

Inland waterway transport

Not regulated

Rail transport

Not regulated

(used with AD65,AD66,AD67 Speed Epoxy Resin)

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Revision date: 11-05-2021 (Supersedes version 2 dated 12-06-2019 Supersedes version 1 dated 01-11-2017)

Version: 3.0 Pages 6



14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

The following restrictions are applicable according to Annex XVII of the REACH Regulation (EC) No 1907/2006:		
3. Liquid substances or mixtures which are regarded as dangerous in accordance with Directive 1999/45/EC or are fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008	2,4,6-tris(dimethylaminomethyl)phenol	
3(b) Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard classes 3.1 to 3.6, 3.7 adverse effects on sexual function and fertility or on development, 3.8 effects other than narcotic effects, 3.9 and 3.10	Speed Epoxy Hardener - 2,4,6-tris(dimethylaminomethyl)phenol - Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide	
3(c) Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard class 4.1	Speed Epoxy hardener - Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide	

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to REGULATION (EU) No 649/2012 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 concerning the export and import of hazardous chemicals.

Substance(s) are not subject to Regulation (EC) No 850/2004 of the European Parliament and of the Council of 29 April 2004 on persistent organic pollutants and amending Directive 79/117/EEC.

Directive 2012/18/EU (SEVESO III)

Seveso Additional information : Not applicable

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Full text of H- and EUH-statements:		
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4	
Aquatic Chronic 3	Hazardous to the aquatic environment — Chronic Hazard, Category 3	
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2	
Skin Irrit. 2	Skin corrosion/irritation, Category 2	
Skin Sens. 1B	Skin sensitisation, category 1B	
H302	Harmful if swallowed.	
H315	Causes skin irritation.	
H317	May cause an allergic skin reaction.	
H319	Causes serious eye irritation.	
H412	Harmful to aquatic life with long lasting effects.	

SDS EU (REACH Annex II)

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.