



AD69 Rokat Cyano Glue Gel 20 ml

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878
Issue date: 31/08/2022 Revision date: 07/01/2025 Supersedes version of: 13/11/2024 Version: 3.2

Revision date: 24/06/2025 Supersedes version of: 13/11/2024 Version: 3.3

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product code : AD69
Product name : Rokat Cyano Glue Gel
UFI : GV30-Y0SD-900S-740Y
Type of product : ethyl 2-cyanoacrylate
Product group : End product

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Intended for general public
Main use category : Professional use, Consumer use
Use of the substance : Adhesive for modelling use

1.3. Details of the supplier of the safety data sheet

Supplier

Deluxe Materials Ltd.,
Unit 12/13 Cufade Business park, Cufade Lane,
Bramley, Hampshire RG26 5DL England
T +44(0)1256 883944
john@deluxematerials.com - www.deluxematerials.com

GPSR EU Representative
Authorised Rep Compliance Ltd., Ground Floor
71 Lower Baggot Street, Dublin, D02 P593, Ireland
www.arccompliance.com

1.4. Emergency telephone number

Emergency number : +44 (0)1256 883944
Office hours 0900-1700hrs

Country/Area	Organisation/Company	Address	Emergency number	Comment
United Kingdom	National Poisons Information Service (Birmingham Centre) City Hospital	Dudley Road B18 7QH	0344 892 0111	Only for healthcare professionals

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 2 H315
Serious eye damage/eye irritation, Category 2 H319
Specific target organ toxicity – Single exposure, Category 3, H335
Respiratory tract irritation
Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

May cause respiratory irritation. Causes skin irritation. Causes serious eye irritation.




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2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)	: 
	GHS07
Signal word (CLP)	: Warning
Contains	: ETHYL-2-CYANOACRYLATE
Hazard statements (CLP)	: H315 - Causes skin irritation. H319 - Causes serious eye irritation. H335 - May cause respiratory irritation.
Precautionary statements (CLP)	: P101 - If medical advice is needed, have product container or label at hand. P102 - Keep out of reach of children. P261 - Avoid breathing dust, fume, gas, mist, spray, vapours. P271 - Use only outdoors or in a well-ventilated area. P405 - Store locked up. P501 - Dispose of contents to a licensed hazardous-waste disposal contractor or collection site except for empty clean containers which can be disposed of as non-hazardous waste.
EUH-statements	: EUH202 - Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.

2.3. Other hazards

Other hazards which do not result in classification : None under normal conditions.

Contains no PBT and/or vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
ETHYL-2-CYANOACRYLATE	CAS-No.: 7085-85-0 EC-No.: 230-391-5 EC Index-No.: 607-236-00-9 REACH-no: 01-2119527766-29	≥ 50	Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335
HYDROQUINONE	CAS-No.: 123-31-9 EC-No.: 204-617-8 EC Index-No.: 604-005-00-4 REACH-no: 01-2119524016-51	< 1	Carc. 2, H351 Muta. 2, H341 Acute Tox. 4 (Oral), H302 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Acute 1, H400 (M=10)



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Specific concentration limits:

Name	Product identifier	Specific concentration limits (%)
ETHYL-2-CYANOACRYLATE	CAS-No.: 7085-85-0 EC-No.: 230-391-5 EC Index-No.: 607-236-00-9 REACH-no: 01-2119527766-29	(10 ≤ C ≤ 100) STOT SE 3; H335

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Move to fresh air. Call a poison center or a doctor if you feel unwell.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. Call a poison center or a doctor if you feel unwell.
First-aid measures after skin contact	: Exothermic reaction on contact with : skin. Wash skin with plenty of water. Take off contaminated clothing. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation	: May cause irritation to the respiratory tract, sneezing, coughing, burning sensation of throat with constricting sensation of the larynx and difficulty in breathing. May cause respiratory irritation.
Symptoms/effects after skin contact	: Rednesses. Irritation.
Symptoms/effects after eye contact	: Eye irritation.
Symptoms/effects after ingestion	: None under normal conditions.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Fire hazard	: No fire hazard.
Explosion hazard	: No direct explosion hazard.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.

5.3. Advice for firefighters

Firefighting instructions	: Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.



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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters.
Absorb spillage to prevent material damage.

For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.
Emergency procedures : Ventilate spillage area. Avoid breathing dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes.

For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment : Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak without risks if possible.
Methods for cleaning up : Take up liquid spill into absorbent material.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.
Precautions for safe handling : Use only outdoors or in a well-ventilated area. Avoid breathing dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes. Wear personal protective equipment.
Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Ensure adequate ventilation, especially in confined areas.
Storage conditions : Store locked up. Store in a well-ventilated place. Keep container tightly closed.
Incompatible products : Strong bases.
Incompatible materials : Do not allow contact with water.
Packaging materials : Store always product in container of same material as original container.

7.3. Specific end use(s)

adhesives.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

National occupational exposure and biological limit values



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ETHYL-2-CYANOACRYLATE (7085-85-0)

United Kingdom - Occupational Exposure Limits

Local name	Ethyl cyanoacrylate
WEL STEL (OEL STEL)	1.5 mg/m ³
	0.3 ppm
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

HYDROQUINONE (123-31-9)

United Kingdom - Occupational Exposure Limits

Local name	Hydroquinone
WEL TWA (OEL TWA)	0.5 mg/m ³
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

DNEL and PNEC

ETHYL-2-CYANOACRYLATE (7085-85-0)

DNEL/DMEL (Workers)

Acute - systemic effects, inhalation	9.25 mg/m ³
Acute - local effects, inhalation	9.25 mg/m ³
Long-term - systemic effects, inhalation	9.25 mg/m ³
Long-term - local effects, inhalation	9.25 mg/m ³

DNEL/DMEL (General population)

Acute - systemic effects, inhalation	9.25 mg/m ³
Acute - local effects, inhalation	9.25 mg/m ³
Long-term - systemic effects, inhalation	9.25 mg/m ³
Long-term - local effects, inhalation	9.25 mg/m ³

HYDROQUINONE (123-31-9)

DNEL/DMEL (Workers)

Long-term - systemic effects, dermal	3.33 mg/kg bodyweight/day
Long-term - systemic effects, inhalation	2.1 mg/m ³
Long-term - local effects, inhalation	1 mg/m ³

DNEL/DMEL (General population)

Long-term - systemic effects, oral	0.6 mg/kg bodyweight/day
Long-term - systemic effects, inhalation	1.05 mg/m ³
Long-term - systemic effects, dermal	1.66 mg/kg bodyweight/day
Long-term - local effects, inhalation	0.5 mg/m ³

PNEC (Water)

PNEC aqua (freshwater)	0.57 µg/l
PNEC aqua (marine water)	0.057 µg/l
PNEC aqua (intermittent, freshwater)	1.34 µg/l

PNEC (Sediment)

PNEC sediment (freshwater)	4.9 µg/kg dw
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HYDROQUINONE (123-31-9)

PNEC sediment (marine water)	0.49 µg/kg dw
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PNEC (Soil)

PNEC soil	0.64 µg/kg dw
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PNEC (STP)

PNEC sewage treatment plant	0.71 mg/l
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8.2. Exposure controls

Appropriate engineering controls

Appropriate engineering controls:

Engineering controls. Ensure good ventilation of the work station.

Personal protection equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Personal protective equipment symbol(s):



Eye and face protection

Eye protection:

Safety glasses

Eye protection

Type	Field of application	Characteristics	Standard
Safety glasses	Droplet	With side shields	EN 166

Skin protection

Skin and body protection:

Wear suitable protective clothing

Skin and body protection

Type	Standard
Protective clothing	EN 14605

Hand protection:

Protective gloves

Hand protection

Type	Material	Permeation	Thickness (mm)	Penetration	Standard
Chemically resistant protective gloves	Nitrile rubber (NBR)	6 (> 480 minutes)	>0.4		EN ISO 374

Respiratory protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment



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Respiratory protection

Device	Filter type	Condition	Standard
Full face mask	Filter A1/B1, Type A - High-boiling (>65 °C) organic compounds		EN 14387

Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Colourless.
Appearance	: Colourless. Viscous liquid.
Odour	: characteristic.
Odour threshold	: No available data
	No available data
Melting point	: No data available
Freezing point	: No data available
Boiling point	: > 149 °C
Flammability	: Not applicable
Explosive properties	: No data available.
Oxidising properties	: No data available.
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: 80 – 93.4 °C Closed cup
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
pH	: Not applicable
Viscosity, kinematic	: 95238.095 mm ² /s
Viscosity, dynamic	: 100000 mPa·s
Solubility	: No data available.
	Water: No data available
	Ethanol: No data available
	Ether: No data available
	Acetone: No data available
	Organic solvent: No data available
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: 0.27 mbar
Vapour pressure at 50°C	: < 0.7 bar
Density	: ≈ 1.05 g/ml
Relative density	: No data available
Relative vapour density at 20°C	: No available data
Relative density of saturated gas/air mixture	: No data available
Relative gas density	: No data available
Particle characteristics	: Not applicable

9.2. Other information

Information with regard to physical hazard classes

Critical temperature	: No data available
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Other safety characteristics

Relative evaporation rate (butylacetate=1)	: No data available
Relative evaporation rate (ether=1)	: No data available
VOC content	: < 3 %



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SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Incompatible with water, humid air.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

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LD50 oral rat	> 5000 mg/kg
LD50 dermal	> 2000 mg/kg

ETHYL-2-CYANOACRYLATE (7085-85-0)

LD50 oral rat	> 5000 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method)
LD50 dermal rabbit	> 2000 mg/kg bodyweight Animal: rabbit, Animal sex: male, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)

HYDROQUINONE (123-31-9)

LD50 dermal rabbit	> 2000 mg/kg bodyweight Animal: rabbit, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))
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Skin corrosion/irritation : Causes skin irritation.
pH: Not applicable
Serious eye damage/irritation : Causes serious eye irritation.
pH: Not applicable
Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
STOT-single exposure : May cause respiratory irritation.

ETHYL-2-CYANOACRYLATE (7085-85-0)

STOT-single exposure	May cause respiratory irritation.
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STOT-repeated exposure : Not classified
Aspiration hazard : Not classified



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Viscosity, kinematic	95238.095 mm²/s
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11.2. Information on other hazards

Other information

Potential adverse human health effects and symptoms : No data available

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

Hazardous to the aquatic environment, short-term (acute) : Not classified

Hazardous to the aquatic environment, long-term (chronic) : Not classified

HYDROQUINONE (123-31-9)

LC50 - Fish [1]	0.638 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 - Crustacea [1]	0.134 mg/l Test organisms (species): Daphnia magna
EC50 - Crustacea [2]	0.061 mg/l Test organisms (species): Daphnia magna

12.2. Persistence and degradability

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Persistence and degradability	Not rapidly degradable
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ETHYL-2-CYANOACRYLATE (7085-85-0)

Persistence and degradability	Not rapidly degradable
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HYDROQUINONE (123-31-9)

Persistence and degradability	Not rapidly degradable
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12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

No additional information available



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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Disposal must be done according to official regulations.
Additional information	: Do not re-use empty containers.
European List of Waste (LoW, EC 2000/532)	: 08 04 09* - waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
NOT SUBJECT				
14.1. UN number or ID number				
UN 3334	Not regulated	UN 3334	Not regulated	Not regulated
14.2. UN proper shipping name				
Aviation regulated liquid, n.o.s. (Contains cyanoacrylate)	Not regulated	Aviation regulated liquid, n.o.s. (Contains cyanoacrylate)	Not regulated	Not regulated
Transport document description				
UN 3334 Aviation regulated liquid, n.o.s. (Contains cyanoacrylate), 9	Not regulated	UN 3334 Aviation regulated liquid, n.o.s. (Contains cyanoacrylate), 9, III	Not regulated	Not regulated
14.3. Transport hazard class(es)				
9	Not regulated	9	Not regulated	Not regulated
Not applicable	Not regulated		Not regulated	Not regulated
14.4. Packing group				
Not applicable	Not regulated	III	Not regulated	Not regulated
14.5. Environmental hazards				
Dangerous for the environment: No	Not regulated	Dangerous for the environment: No	Not regulated	Not regulated
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR)	: M11
EAC code	: 2Z

Transport by sea

Not regulated

Air transport

PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y964



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PCA limited quantity max net quantity (IATA) : 30kgG
PCA packing instructions (IATA) : 964
PCA max net quantity (IATA) : 100L
CAO packing instructions (IATA) : 964
CAO max net quantity (IATA) : 220L
Special provisions (IATA) : A27
ERG code (IATA) : 9A

Inland waterway transport

Not regulated

Rail transport

Not regulated

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

REACH Annex XVII (Restriction List)

EU restriction list (REACH Annex XVII)

Reference code	Applicable on
3(b)	MXBON 909

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (2024/590)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 2024/590 on substances that deplete the ozone layer)

Council Regulation (EC) for the control of dual-use items

Contains no substance subject to the COUNCIL REGULATION (EC) for the control of dual-use items

VOC Directive (2004/42)

VOC content : < 3 %

Explosives Precursors Regulation (EU 2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (EC 273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.2. Chemical safety assessment

A chemical safety assessment has been carried out

No chemical safety assessment has been carried out



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SECTION 16: Other information

Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disruptor

Full text of H- and EUH-statements:

Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
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Full text of H- and EUH-statements:

Aquatic Acute 1	Hazardous to the aquatic environment – Acute Hazard, Category 1
Carc. 2	Carcinogenicity, Category 2
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Muta. 2	Germ cell mutagenicity, Category 2
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation
H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H341	Suspected of causing genetic defects.
H351	Suspected of causing cancer.
H400	Very toxic to aquatic life.
EUH202	Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.