



# AD71 Speed Epoxy 60 Minute Hardener

## Safety Data Sheet

according to Regulation (EU) 2015/830

Issue date: 16/05/2025 Revision date: 16/05/2025 Version: 1.0

Revision date 12/06/2025 Issue date: 12/06/2025 Version: 2.0

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product code : AD71  
Product name : 60 Minute Speed Epoxy Hardener

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Relevant identified uses

Main use category : Professional model building use  
Use of the substance/mixture : Curing agent for epoxy resin adhesives  
Function or use category : Adhesives, binding agents

#### 1.3. Details of the supplier of the safety data sheet

Deluxe Materials Ltd., Unit 12/13, Cufaude Business Park, Cufaude Lane, Bramley, Hampshire, RG26 5DL United Kingdom T +44(0)1256 883944 <a href="mailto:john@deluxematerials.com">john@deluxematerials.com</a>	GPSR EU Representative Authorised Rep compliance Ltd., Ground Floor 71 Lower Baggot Street, Dublin, D02 P593 Ireland <a href="http://www.arccompliance.com">www.arccompliance.com</a>
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#### 1.4. Emergency telephone number

Emergency number : +44 (0) 1256 883944 office hours only 9.00 to 5.00

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Hazardous to the aquatic environment – Chronic Hazard, H412  
Category 3

Full text of H- and EUH-statements: see section 16

##### Adverse physicochemical, human health and environmental effects

Harmful to aquatic life with long lasting effects.

#### 2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Signal word (CLP)	: -
Hazard statements (CLP)	: H412 - Harmful to aquatic life with long lasting effects.
Precautionary statements (CLP)	: P273 - Avoid release to the environment. P501 - Dispose of contents and container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.
EUH-statements	: EUH208 - Contains 1,2-Ethanediamine, N,N-Bis(2-Aminoethyl)-, Polymer with Methyloxirane. May produce an allergic reaction.

#### 2.3. Other hazards

Contains no PBT and/or vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

### SECTION 3: Composition/information on ingredients

#### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
N P Polymercaptan	CAS-No.: Registered REACH-no: Monomers used are REACH registered	≥ 80	Aquatic Chronic 3, H412
1,2-Ethanediamine, N,N-Bis(2-Aminoethyl)-, Polymer with Methyloxirane	EC-No.: 942-835-1 REACH-no: 01-2120098765-38	0.5 – 5	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1B, H317 Aquatic Chronic 2, H411

Full text of H- and EUH-statements: see section 16

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

First-aid measures general	: If you feel unwell, seek medical advice.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Wash skin with plenty of water.
First-aid measures after eye contact	: Rinse eyes with water as a precaution.
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell.
First-aid measures for first aider	: First aid workers will be equipped with suitable personal protective equipment.

#### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation	: None under normal conditions.
Symptoms/effects after skin contact	: None under normal conditions.
Symptoms/effects after eye contact	: None under normal conditions.
Symptoms/effects after ingestion	: None under normal conditions.

#### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use a heavy water stream.

#### 5.2. Special hazards arising from the substance or mixture

Fire hazard	: No fire hazard.
Explosion hazard	: No direct explosion hazard.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.

#### 5.3. Advice for firefighters

Firefighting instructions	: Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.



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### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters.  
Absorb spillage to prevent material damage.

##### For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.  
Emergency procedures : Ventilate spillage area.

##### For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".  
Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

#### 6.2. Environmental precautions

Avoid release to the environment.

#### 6.3. Methods and material for containment and cleaning up

For containment : Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak without risks if possible.  
Methods for cleaning up : Take up liquid spill into absorbent material.  
Other information : Dispose of materials or solid residues at an authorized site.

#### 6.4. Reference to other sections

For further information refer to section 13.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.  
Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment.  
Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

#### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat.  
Storage conditions : Keep cool. Protect from sunlight.  
Packaging materials : Store always product in container of same material as original container.

##### Switzerland

Storage class (LK) : LK 10/12 - Liquids

#### 7.3. Specific end use(s)

No additional information available

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

No additional information available

#### 8.2. Exposure controls

##### Appropriate engineering controls

Appropriate engineering controls:  
Ensure good ventilation of the work station.



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### Personal protection equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Personal protective equipment symbol(s):



### Eye and face protection

Eye protection:

Safety glasses

Eye protection			
Type	Field of application	Characteristics	Standard
Chemical goggles or safety glasses			EN 166

### Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

Protective gloves

Hand protection					
Type	Material	Permeation	Thickness (mm)	Penetration	Standard
Disposable gloves, Neoprene protective gloves, Reusable gloves	Nitrile rubber (NBR)				EN 374-3

### Respiratory protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

### Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: light yellow.
Appearance	: Colorless, viscous liquid.
Odour	: Sulphur like.
Odour threshold	: Not available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: Not available
Flammability	: Non flammable.
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: Not available
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: Not available
Viscosity, kinematic	: Not available



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Viscosity, dynamic	: 10000 – 16000 mPa·s @ 25°C
Solubility	: Soluble in toluene. insoluble in water.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: 1.17 @ 25°C
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

Avoid oxidising materials, strong alkalis and epoxy compounds. Strong acids.

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

#### N P Polymercaptan (Registered)

LD50 oral rat	> 3000 mg/kg Not Classified
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Skin corrosion/irritation	: Not classified
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#### N P Polymercaptan (Registered)

pH	3 – 6 Diluted solution
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#### 1,2-Ethanediamine, N,N-Bis(2-Aminoethyl)-, Polymer with Methyloxirane

pH	Not Available
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Serious eye damage/irritation	: Not classified
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#### N P Polymercaptan (Registered)

pH	3 – 6 Diluted solution
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### 1,2-Ethanediamine, N,N-Bis(2-Aminoethyl)-,Polymer with Methyloxirane

pH	Not Available
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified

### N P Polymercaptan (Registered)

LOAEL (oral, rat)	Classification not possible
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

### 11.2. Information on other hazards

No additional information available

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general	: Harmful to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Harmful to aquatic life with long lasting effects.

### N P Polymercaptan (Registered)

LC50 - Fish [1]	> 66.2 mg/l
EC50 - Crustacea [1]	> 57.1 mg/l
ErC50 algae	> 34.1 mg/l
LL50 - Fish	>100 mg/l (96 Hours)
EL50 - Crustacea	>100 mg/l (48 Hours)

### 12.2. Persistence and degradability

#### Wil-CURE Rapid CSPM-6008 DM

Persistence and degradability	Not rapidly degradable
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### N P Polymercaptan (Registered)

Persistence and degradability	Not readily biodegradable.
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### 1,2-Ethanediamine, N,N-Bis(2-Aminoethyl)-,Polymer with Methyloxirane

Persistence and degradability	No additional information available.
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### 12.3. Bioaccumulative potential

### N P Polymercaptan (Registered)

Partition coefficient n-octanol/water (Log Kow)	0.03 – 5.6 @25°C
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### 1,2-Ethanediamine, N,N-Bis(2-Aminoethyl)-,Polymer with Methyloxirane

Partition coefficient n-octanol/water (Log Pow)	Not Available
Bioaccumulative potential	No bioaccumulation data available.



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### 12.4. Mobility in soil

#### N P Polymercaptan (Registered)

Ecology - soil

The product is insoluble in water.

#### 1,2-Ethanediamine, N,N-Bis(2-Aminoethyl)-, Polymer with Methyloxirane

Additional information

No additional information available

### 12.5. Results of PBT and vPvB assessment

No additional information available

### 12.6. Endocrine disrupting properties

No additional information available

### 12.7. Other adverse effects

#### N P Polymercaptan (Registered)

Other information

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Disposal must be done according to official regulations.
Additional information	: Do not re-use empty containers.

## SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
Not regulated for transport				
14.2. UN proper shipping name				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.3. Transport hazard class(es)				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.4. Packing group				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.5. Environmental hazards				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
No supplementary information available				

### 14.6. Special precautions for user

Overland transport

Not regulated



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### Transport by sea

Not regulated

### Air transport

Not regulated

### Inland waterway transport

Not regulated

### Rail transport

Not regulated

## 14.7. Maritime transport in bulk according to IMO instruments

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU-Regulations

##### REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

##### REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

##### REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

##### PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

##### POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

##### Ozone Regulation (2024/590)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 2024/590 on substances that deplete the ozone layer)

##### Council Regulation (EC) for the control of dual-use items

Contains no substance subject to the COUNCIL REGULATION (EC) for the control of dual-use items

##### Explosives Precursors Regulation (EU 2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

##### Drug Precursors Regulation (EC 273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

#### National regulations

##### France

#### Occupational diseases

Code	Description
RG 84	Conditions caused by liquid organic solvents for professional use: saturated or unsaturated aliphatic or cyclic liquid hydrocarbons and mixtures thereof; liquid halogenated hydrocarbons; nitrated derivatives of aliphatic hydrocarbons; alcohols; glycols, glycol ethers; ketones; aldehydes; aliphatic and cyclic ethers, including tetrahydrofuran; esters; dimethylformamide and dimethylacetamide; acetonitrile and propionitrile; pyridine; dimethylsulfone and dimethylsulfoxide





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### Germany

- Employment restrictions : Observe restrictions according Act on the Protection of Working Mothers (MuSchG).  
Observe restrictions according Act on the Protection of Young People in Employment (JArbSchG).
- Water hazard class (WGK) : WGK 3, Highly hazardous to water (Classification according to AwSV, Annex 1).
- Major Accidents Ordinance (12. BImSchV) : Is not subject to the Major Accidents Ordinance (12. BImSchV)

### Netherlands

- SZW-lijst van kankerverwekkende stoffen : None of the components are listed
- SZW-lijst van mutagene stoffen : None of the components are listed
- SZW-lijst van reprotoxische stoffen – Borstvoeding : None of the components are listed
- SZW-lijst van reprotoxische stoffen – Vruchtbaarheid : None of the components are listed
- SZW-lijst van reprotoxische stoffen – Ontwikkeling : None of the components are listed

### Denmark

- Danish National Regulations : Young people below the age of 18 years are not allowed to use the product  
Pregnant/breastfeeding women working with the product must not be in direct contact with the product

### Poland

- Polish National Regulations : Act of 25 February 2011 on chemical substances and their mixtures (J. o L. No. 63, item 322 as amended; consolidated text J. o L. 2019, item 1225).  
Act of 14 December 2012 on waste (J. o L. 2013, item 322 as amended; consolidated text J. o L. 2020, item 797).  
The announcement of Marshal of the Sejm of the Republic of Poland dated 19 October 2016 concerning the consolidated text announcement of the decree on the management of packaging and packaging waste (J. o L. 2016, item 1863 as amended).  
Decree of the Minister of Environment of 14 December 2014 on the catalogue of waste (J. o L. 2014, item 1923).  
Act of 19 August 2011 on the Carriage of Dangerous Goods (J. o L. 2011 No. 227, item 1367 as amended; consolidated text J. o L. 2020, item 154).  
Regulation of the Minister of Family, Labour and Social Policy of 12 June 2018 on the highest permissible concentration and intensity of noxious agents for health at work environment (J. o L. item 1286 as amended).  
The announcement of Minister of Health dated 9 September 2016 concerning the consolidated text announcement of the decree of the Minister of Health of 30 December 2004 on health and safety at work related to exposure to chemical agents at work (J. o L. of 16 September 2016, item 1488).  
Regulation of the Minister of Health of 2 February 2011 on tests and measurements of the noxious agents for health at work environment (J. o L. No. 33, item 166 as amended).  
Regulation of the Minister of Environment of 9 December 2003 on particularly hazardous substances to the environment (J. o L. No. 217, item 2141).  
ADR Agreement: Government Statement of 13 March 2023 on the entry into force of amendments to Annexes A and B to the Agreement concerning the International Carriage of Dangerous Goods by Road (ADR), signed in Geneva on 30 September 1957 (J. o. L. 2023, item 891)

## 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

For the following substances of this mixture a chemical safety assessment has been carried out:

N P Polymercaptan

## SECTION 16: Other information

### Abbreviations and acronyms:

ACGIH	American Conference of Government Industrial Hygienists
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road



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**Revision date 12/06/2025 Issue date: 12/06/2025 Version: 2.0**

### Abbreviations and acronyms:

ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
CAS-No.	Chemical Abstract Service number
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
COD	Chemical oxygen demand (COD)
CSA	Chemical safety assessment
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
ED	Endocrine disruptor
EN	European Standard
EWC	European waste catalogue
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
Log Kow	Partition coefficient n-octanol/water (Log Kow)
Log Pow	Partition coefficient n-octanol/water (Log Pow)
MAK	maximum workplace concentration
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
N.O.S.	Not Otherwise Specified
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
OSHA	Occupational Safety Health Administration
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
PPE	Personal protection equipment
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
TF	Technical function
ThOD	Theoretical oxygen demand (ThOD)



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### Abbreviations and acronyms:

TLM	Median Tolerance Limit
TWA	Time Weighted Average
VOC	Volatile Organic Compounds
vPvB	Very Persistent and Very Bioaccumulative
UFI	Unique Formula Identifier

### Full text of H- and EUH-statements:

Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2
Aquatic Chronic 3	Hazardous to the aquatic environment – Chronic Hazard, Category 3
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1B	Skin sensitisation, category 1B
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH208	Contains 1,2-Ethanediamine, N,N-Bis(2-Aminoethyl)-, Polymer with Methyloxirane. May produce an allergic reaction.

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.